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Chemical Process and Design Handbook *Systematic Methods of Chemical Process Design* **Chemical Engineering and Chemical Process Technology - Volume V** **Chemical Process Technology Analysis and Synthesis of Chemical Process Systems** *Chemical Process Development Encyclopedia of Chemical Processing* The Art of Chemical Process Design Optimization of Chemical Processes *Chemical Process Design* **Chemical Process** *Chemical Process Development* Chemical Engineering and Chemical Process Technology - Volume I **Chemical Process Design and Integration** Industrial Chemical Process Analysis and Design **Elementary Principles of Chemical Processes** *Analysis, Synthesis and Design of Chemical Processes* **Introduction to Chemical Process Technology** **Kinetics of Chemical Processes** *Elementary Principles of Chemical Processes, Student Workbook* Integrated Chemical Processes **Elementary Principles of Chemical Processes** **Chemical Process Technology** Introduction to Chemical Process: Fundamentals and Design Guidelines for Inherently Safer Chemical Processes *Kinetics of Chemical Processes* **Chemical Process Design and Integration** *Novel Process Windows* **Materials Selection for the Chemical Process Industries** *Felder's Elementary Principles of Chemical Processes* **Conceptual Design of Chemical Processes** **Elementary Principles of Chemical Processes** **Chemical Process Technology** **Introduction to Chemical Processes: Principles, Analysis, Synthesis** **The Encyclopedia of Chemical Process Equipment** **Chemical Process Equipment - Selection and Design (Revised 2nd Edition)** *Industrial Chemical Process Design, 2nd Edition* *Inherently Safer Chemical Processes* **Elementary Principles of Chemical Processes, 4e** **EPUB Reg Card with Abridged Print Companion Set** **Encyclopedia of Chemical Processing and Design**

Industrial Chemical Process Analysis and Design uses chemical

engineering principles to explain the transformation of basic raw materials into major chemical products. The book discusses traditional processes to create products like nitric acid, sulphuric acid, ammonia, and methanol, as well as more novel products like bioethanol and biodiesel. Historical perspectives show how current chemical processes have developed over years or even decades to improve their yields, from the discovery of the chemical reaction or physico-chemical principle to the industrial process needed to yield commercial quantities. Starting with an introduction to process design, optimization, and safety, Martin then provides stand-alone chapters—in a case study fashion—for commercially important chemical production processes. Computational software tools like MATLAB®, Excel, and Chemcad are used throughout to aid process analysis. Integrates principles of chemical engineering, unit operations, and chemical reactor engineering to understand process synthesis and analysis Combines traditional computation and modern software tools to compare different solutions for the same problem Includes historical perspectives and traces the improving efficiencies of commercially important chemical production processes Features worked examples and end-of-chapter problems with solutions to show the application of concepts discussed in the text This book deals with the design and integration of chemical processes, emphasizing the conceptual issues that are fundamental to the creation of the process. Chemical process design requires the selection of a series of processing steps and their integration to form a complete manufacturing system. The text emphasizes both the design and selection of the steps as individual operations and their integration. Also, the process will normally operate as part of an integrated manufacturing site consisting of a number of processes serviced by a common utility system. The design of utility systems has been dealt with in the text so that the interactions between processes and the utility system and interactions between different processes through the utility system can be exploited to maximize the performance of the site as a whole. Chemical processing should form part of a sustainable industrial activity. For chemical processing, this means that processes should use raw materials as efficiently as is economic and practicable, both to prevent the production of waste that can be environmentally harmful and to preserve the reserves of raw materials as much as possible. Processes should use as

little energy as economic and practicable, both to prevent the build-up of carbon dioxide in the atmosphere from burning fossil fuels and to preserve reserves of fossil fuels. Water must also be consumed in sustainable quantities that do not cause deterioration in the quality of the water source and the long-term quantity of the reserves. Aqueous and atmospheric emissions must not be environmentally harmful, and solid waste to landfill must be avoided. Finally, all aspects of chemical processing must feature good health and safety practice. It is important for the designer to understand the limitations of the methods used in chemical process design. The best way to understand the limitations is to understand the derivations of the equations used and the assumptions on which the equations are based. Where practical, the derivation of the design equations has been included in the text. The book is intended to provide a practical guide to chemical process design and integration for undergraduate and postgraduate students of chemical engineering, practicing process designers and chemical engineers and applied chemists working in process development. Examples have been included throughout the text. Most of these examples do not require specialist software and can be performed on spreadsheet software. Finally, a number of exercises have been added at the end of each chapter to allow the reader to practice the calculation procedures. Chemical Process Technology is a comprehensive introduction, examining both the fundamental concepts and applied nature of this subject. Modern process development relies on a knowledge of many different disciplines and an application and integration of this knowledge. The book provides an essential bridge between the chemical sciences and the chemical industry. It enables the reader to integrate fundamental knowledge of the basic disciplines, to understand the most important chemical processes, and to apply this knowledge and understanding to industrial processes. The text examines both large-scale and small-scale chemical and biotechnology industries and brings to life the concepts that form the basis of the process industry. Starting with a general look at the industry, subsequent chapters examine different processes in greater detail. Emphasis is placed on chemical reactions and the reactor, both at the heart of each process, but coverage also includes feed pre-treatment and product separation. Key Features: A comprehensive and balanced introduction, providing an essential link between chemistry and the

chemical industry Includes problems with their solutions to encourage a fuller understanding of the project Many examples and case studies taken from a variety of modern industries Richly illustrated chapters, with many clearly developed flow diagrams and numerous figures Over the last 20 years, fundamental design concepts and advanced computer modeling have revolutionized process design for chemical engineering. Team work and creative problem solving are still the building blocks of successful design, but new design concepts and novel mathematical programming models based on computer-based tools have taken out much of the guess-work. This book presents the new revolutionary knowledge, taking a systematic approach to design at all levels. With a focus on actual industrial processes, e.g. the production of light alkenes, synthesis gas, fine chemicals, polyethene, it encourages the reader to think “out of the box” and invent and develop novel unit operations and processes. Reflecting today’s emphasis on sustainability, this edition contains new coverage of biomass as an alternative to fossil fuels, and process intensification. The second edition includes: New chapters on Process Intensification and Processes for the Conversion of Biomass Updated and expanded chapters throughout with 35% new material overall Text boxes containing case studies and examples from various different industries, e.g. synthesis loop designs, Sasol I Plant, Kaminsky catalysts, production of Ibuprofen, click chemistry, ammonia synthesis, fluid catalytic cracking Questions throughout to stimulate debate and keep students awake! Richly illustrated chapters with improved figures and flow diagrams Chemical Process Technology, Second Edition is a comprehensive introduction, linking the fundamental theory and concepts to the applied nature of the subject. It will be invaluable to students of chemical engineering, biotechnology and industrial chemistry, as well as practising chemical engineers. From reviews of the first edition: “The authors have blended process technology, chemistry and thermodynamics in an elegant manner... Overall this is a welcome addition to books on chemical technology.” - The Chemist “Impressively wide-ranging and comprehensive... an excellent textbook for students, with a combination of fundamental knowledge and technology.” - Chemistry in Britain (now Chemistry World) This text explains the concepts behind process design. It uses a case study approach, guiding readers through realistic design problems, and referring back to these

cases at the end of each chapter. Throughout, the author uses shortcut techniques that allow engineers to obtain the whole focus for a design in a very short period (generally less than two days). A facility is only as efficient and profitable as the equipment that is in it: this highly influential book is a powerful resource for chemical, process, or plant engineers who need to select, design or configures plant successfully and profitably. It includes updated information on design methods for all standard equipment, with an emphasis on real-world process design and performance. The comprehensive and influential guide to the selection and design of a wide range of chemical process equipment, used by engineers globally; Copious examples of successful applications, with supporting schematics and data to illustrate the functioning and performance of equipment Revised edition, new material includes updated equipment cost data, liquid-solid and solid systems, and the latest information on membrane separation technology Provides equipment rating forms and manufacturers' data, worked examples, valuable shortcut methods, rules of thumb, and equipment rating forms to demonstrate and support the design process Heavily illustrated with many line drawings and schematics to aid understanding, graphs and tables to illustrate performance data Kinetics of Chemical Processes details the concepts associated with the kinetic study of the chemical processes. The book is comprised of 10 chapters that present information relevant to applied research. Elementary Principles of Chemical Processes, 4th Edition prepares students to formulate and solve material and energy balances in chemical process systems and lays the foundation for subsequent courses in chemical engineering. The text provides a realistic, informative, and positive introduction to the practice of chemical engineering. With a focus on actual industrial processes, e.g. the production of light alkenes, synthesis gas, fine chemicals, polyethene, it encourages the reader to think "out of the box" and invent and develop novel unit operations and processes. Reflecting today's emphasis on sustainability, this edition contains new coverage of biomass as an alternative to fossil fuels, and process intensification. The second edition includes: New chapters on Process Intensification and Processes for the Conversion of Biomass Updated and expanded chapters throughout with 35% new material overall Text boxes containing case studies and examples from various different industries,

e.g. synthesis loop designs, Sasol I Plant, Kaminsky catalysts, production of Ibuprofen, click chemistry, ammonia synthesis, fluid catalytic cracking Questions throughout to stimulate debate and keep students awake! Richly illustrated chapters with improved figures and flow diagrams

Chemical Process Technology, Second Edition is a comprehensive introduction, linking the fundamental theory and concepts to the applied nature of the subject. It will be invaluable to students of chemical engineering, biotechnology and industrial chemistry, as well as practising chemical engineers. From reviews of the first edition: "The authors have blended process technology, chemistry and thermodynamics in an elegant manner... Overall this is a welcome addition to books on chemical technology." - The Chemist "Impressively wide-ranging and comprehensive... an excellent textbook for students, with a combination of fundamental knowledge and technology." - Chemistry in Britain (now Chemistry World)

Elementary Principles of Chemical Processes, 4th Edition Student International Version prepares students to formulate and solve material and energy balances in chemical process systems and lays the foundation for subsequent courses in chemical engineering. The text provides a realistic, informative, and positive introduction to the practice of chemical engineering. This is the first book dedicated to the entire field of integrated chemical processes, covering process design, analysis, operation and control of these processes. Both the editors and authors are internationally recognized experts from different fields in industry and academia, and their contributions describe all aspects of intelligent integrations of chemical reactions and physical unit operations such as heat exchange, separational operations and mechanical unit operations. As a unique feature, the book also introduces new concepts for treating different integration concepts on a generalized basis. Of great value to a broad audience of researchers and engineers from industry and academia.

Introduction to Chemical Processes: Principles, Analysis, Synthesis enhances student understanding of the connection between the chemistry and the process. Users will find strong coverage of chemistry, gain a solid understanding of what chemical processes do (convert raw materials into useful products using energy and other resources), and learn about the ways in which chemical engineers make decisions and balance constraints to come up with new processes and

products. The author presents material and energy balances as tools to achieve a real goal: workable, economical, and safe chemical processes and products. Loaded with intriguing pedagogy, this text is essential to a student's first course in Chemical Engineering. Additional resources intended to guide users are also available as package options, such as ChemSkill Builder. Written by a hands-on industry consultant and featuring more than 200 illustrations, *The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More* More than ever, effective design is the focal point of sound chemical engineering. *Analysis, Synthesis, and Design of Chemical Processes, Third Edition*, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams *Analysis, Synthesis, and Design of Chemical Processes, Third Edition*, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current

equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition. "Written by engineers for engineers (with over 150 International Editorial Advisory Board members), this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries. " Inherently Safer Chemical Processes presents a holistic approach to making the development, manufacture, and use of chemicals safer. It discusses strategies for substituting more benign chemicals at the development stage, minimizing risk in the transportation of chemicals, using safer processing methods at the manufacturing stage, and decommissioning a manufacturing plant. Since the publication of the original concept book in 1996, there have been many developments on the concept of inherent safety. This new edition provides the latest knowledge so that engineers can derive maximum benefit from inherent safety. Since the publication of the second edition several United States jurisdictions have mandated consideration of inherently safer design for certain facilities. Notable examples are the inherently safer technology (IST) review requirement in the New Jersey Toxic Chemical Prevention Act (TCPA), and the Inherently Safer Systems Analysis (ISSA) required by the Contra Costa County (California) Industrial Safety Ordinance. More recently, similar requirements have been proposed at the U.S. Federal level in the pending EPA Risk Management Plan (RMP) revisions. Since the concept of inherently safer design applies globally, with its origins in the United Kingdom, the book will apply globally. The new edition builds on the same philosophy as the first two editions, but further clarifies the concept with recent research, practitioner observations, added examples and industry methods, and discussions of security and regulatory issues. Inherently Safer Chemical Processes presents a holistic approach to making the development, manufacture, and use of chemicals safer. The main goal of this book is to help guide the future state of chemical process evolution by illustrating and emphasizing the merits of integrating inherently safer design process-related research, development, and design into a comprehensive process that balances safety, capital, and environmental concerns throughout the life cycle of the process. It discusses strategies of how to: substitute more benign chemicals at the development stage, minimize risk in the

transportation of chemicals, use safer processing methods at the manufacturing stage, and decommission a manufacturing plant so that what is left behind does not endanger the public or environment. Chemical Engineering and Chemical Process Technology is a theme component of Encyclopedia of Chemical Sciences, Engineering and Technology Resources in the global Encyclopedia of Life Support Systems (EOLSS), which is an integrated compendium of twenty Encyclopedias. Chemical engineering is a branch of engineering, dealing with processes in which materials undergo changes in their physical or chemical state. These changes may concern size, energy content, composition and/or other application properties. Chemical engineering deals with many processes belonging to chemical industry or related industries (petrochemical, metallurgical, food, pharmaceutical, fine chemicals, coatings and colors, renewable raw materials, biotechnological, etc.), and finds application in manufacturing of such products as acids, alkalis, salts, fuels, fertilizers, crop protection agents, ceramics, glass, paper, colors, dyestuffs, plastics, cosmetics, vitamins and many others. It also plays significant role in environmental protection, biotechnology, nanotechnology, energy production and sustainable economical development. The Theme on Chemical Engineering and Chemical Process Technology deals, in five volumes and covers several topics such as: Fundamentals of Chemical Engineering; Unit Operations - Fluids; Unit Operations - Solids; Chemical Reaction Engineering; Process Development, Modeling, Optimization and Control; Process Management; The Future of Chemical Engineering; Chemical Engineering Education; Main Products, which are then expanded into multiple subtopics, each as a chapter. These five volumes are aimed at the following five major target audiences: University and College students Educators, Professional practitioners, Research personnel and Policy analysts, managers, and decision makers and NGOs.

DESCRIPTION The goal of this book is to help the student experience chemical engineering to the fullest extent possible within the constraints of limited time and limited student background. In pursuit of that goal, it teaches the freshman to solve quantitative problems, although at a low level of complexity and within a scope that is narrow and well-defined. These quantitative topics include material balances (reacting and non-reacting systems), fluid flow (including the sizing of pumps), mass

transfer (diffusion and convection), chemical reactor design, heat transfer (including the design of heat exchangers), and engineering economics. As examples of the limited scope of these topics, the treatment of material balances for reacting systems is limited to single process units with one chemical reaction, and the treatment of fluid flow applications is restricted to the use of the mechanical energy balance where friction is mentioned, but friction factors and methods for determining friction losses are not introduced. Spreadsheets are also taught, and homework problems throughout the book give the students practice with this tool. In addition, a number of qualitative descriptions are presented in the text, including chapters on problem solving, engineering teamwork, and process control. Finally, the students are given a few writing assignments to illustrate the important role of written communication in engineering. CD-ROM includes instructional tutorials, a powerful equation solver and a visual encyclopedia of chemical process equipment. Chemical process design involves the invention or synthesis of a process to transform raw materials into a desired product. Using a minimum of mathematics, this book offers chemical engineers a complete guide to selecting & connecting the steps for a well-designed process. Flowsheet synthesis, the choice of reactor & separator, distillation sequencing, & economic trade-offs are explored in detail. Special emphasis is placed on energy efficiency, waste minimization, & health & safety considerations, with worked examples & case studies presented to illustrate important points. This best-selling book prepares readers to formulate and solve material and energy balances in chemical process systems. It provides a realistic, informative, and positive introduction to the practice of chemical engineering. Control chemical processes to get the results you want Invaluable to chemical and environmental engineers as well as process designers, Chemical Process and Design Handbook shows you how to control chemical processes to yield desired effects efficiently and economically. The book examines each of the major chemical processes, such as reactions, separations, mixing, heating, cooling, pressure change, and particle size reduction and enlargement -- in logically arranged alphabetical chapters, providing you with an understanding of the essential qualitative analysis of each. The Handbook, from expert James Speight: Emphasizes chemical conversions -- chemical reactions

applied to industrial processing Provides easy-to-understand descriptions to explain reactor type and design Describes the latest process developments and possible future improvements or changes Illustrating all aspects of chemical process design, this book demonstrates process synthesis, material and heat balancing by manual and computerised methods, the use of flowsheeting programs and their construction, flowsheet development, plant safety, process economics and project engineering. The reader is introduced to each of the key areas and is given further information to follow these up. The process is developed as a whole entity with appropriate partitioning of certain tasks. In recent years, there has been increased activity in process synthesis, particularly in the development of heat exchanger networks and distillation trains. Various chapters describe and develop these and other areas of interest. In particular, note is made of the need to select appropriate unit operations for given process tasks. Traditional manual methods of material and heat balancing introduce the computerised methods used in flowsheeting programs. Plant safety continues to generate professional and public interest as catastrophes continue to occur. The recent developments in this area are described. Chemical Engineering and Chemical Process Technology is a theme component of Encyclopedia of Chemical Sciences, Engineering and Technology Resources in the global Encyclopedia of Life Support Systems (EOLSS), which is an integrated compendium of twenty Encyclopedias. Chemical engineering is a branch of engineering, dealing with processes in which materials undergo changes in their physical or chemical state. These changes may concern size, energy content, composition and/or other application properties. Chemical engineering deals with many processes belonging to chemical industry or related industries (petrochemical, metallurgical, food, pharmaceutical, fine chemicals, coatings and colors, renewable raw materials, biotechnological, etc.), and finds application in manufacturing of such products as acids, alkalis, salts, fuels, fertilizers, crop protection agents, ceramics, glass, paper, colors, dyestuffs, plastics, cosmetics, vitamins and many others. It also plays significant role in environmental protection, biotechnology, nanotechnology, energy production and sustainable economical development. The Theme on Chemical Engineering and Chemical Process Technology deals, in five volumes and covers several topics such as: Fundamentals of Chemical Engineering;

Unit Operations - Fluids; Unit Operations - Solids; Chemical Reaction Engineering; Process Development, Modeling, Optimization and Control; Process Management; The Future of Chemical Engineering; Chemical Engineering Education; Main Products, which are then expanded into multiple subtopics, each as a chapter. These five volumes are aimed at the following five major target audiences: University and College students Educators, Professional practitioners, Research personnel and Policy analysts, managers, and decision makers and NGOs. Supplying nearly 350 expertly-written articles on technologies that can maximize and enhance the research and production phases of current and emerging chemical manufacturing practices and techniques, this second edition provides gold standard articles on the methods, practices, products, and standards recently influencing the chemical industries. New material includes: design of key unit operations involved with chemical processes; design, unit operation, and integration of reactors and separation systems; process system peripherals such as pumps, valves, and controllers; analytical techniques and equipment; current industry practices; and pilot plant design and scale-up criteria. Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations. Kinetics of Chemical Processes details the concepts associated with the kinetic study of the chemical processes. The book is comprised of 10 chapters that present information relevant to applied research. The text first covers the elementary chemical kinetics of elementary steps, and then proceeds to discussing catalysis. The next chapter tackles simplified kinetics of sequences at the steady state. Chapter 5 deals with coupled sequences in reaction networks, while Chapter 6 talks about autocatalysis and inhibition. The seventh chapter describes the irreducible transport phenomena in chemical kinetics. The next two chapters discuss the correlations in homogenous kinetics and heterogeneous catalysis, respectively. The last chapter covers the analysis of reaction networks. The book will be of great use to

students, researchers, and practitioners of scientific disciplines that deal with chemical reaction, particularly chemistry and chemical engineering. Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations. The methods used by chemists and chemical engineers for the conception, design and operation of chemical process systems have undergone significant changes in the last 10 years. The most important of modern computer-aided techniques are process analysis and process system synthesis, both of which are closely related. The first part of the book presents the principles of model building, simulation and model application. On the basis of an appropriate set of hierarchical levels of chemical systems, the general strategy of analysis by deterministic and statistical methods is treated. The second part deals with process system synthesis beginning with reaction path analysis. One of the major features of this part are new methods for the synthesis of reactor networks, separation sequences, heat-exchanger systems and entire chemical process systems by a combined procedure of heuristic rules and fuzzy set algorithms. This procedure, which is known as knowledge engineering, is an efficient combination of human creativity and theoretically based knowledge. This book, which is illustrated by examples, should prove extremely useful as a text for a senior/graduate course for students of chemistry and chemical engineering and will also be invaluable for chemists and chemical engineers in research and industry, and specialists dealing with the analysis and synthesis of process systems. This book introduces the concept of novel process windows, focusing on cost improvements, safety, energy and eco-efficiency throughout each step of the process. The first part presents the new reactor and process-related technologies, introducing the potential and benefit analysis. The core of the book details scenarios for unusual parameter sets and the new holistic and systemic approach to processing, while the final part analyses the implications for green and cost-efficient processing. With its practical

approach, this is invaluable reading for those working in the pharmaceutical, fine chemicals, fuels and oils industries.

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