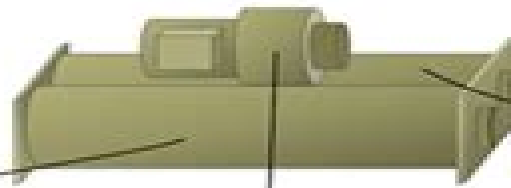


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A common Sense approach

Water Cooled Flooded Cooler Chiller Diagnostics



Low Cooler Delta-T

- High Water Flow
- Dirty Tubes
- Failed Division Plate Gasket
- Low Refrigerant Charge
- Excessive Oil in Cooler
- Hot Gas Bypass Active

High Cooler Delta-T

- Low Water Flow

High Cooler Approach

- High Water Flow
- Dirty Tubes
- Failed Division Plate Gasket
- Low Refrigerant Charge
- Excessive Oil in Cooler
- Hot Gas Bypass Active

Low Cooler Delta-T

- High Water Flow
- Dirty Tubes
- Failed Division Plate Gasket
- Low Refrigerant Charge
- Excessive Oil in Cooler
- Hot Gas Bypass Active

Low Oil PSI

- Oil Regulator Issue
- Worn Oil Pump
- Worn Compressor Bearings

Low Oil Level

- Low Refrigerant Charge
- Low Load
- Worn Compressor Bearings
- Malfunctioning Oil Recovery
- Malfunctioning Oil Heater

High Comp. Amperage

- High Load
- Low Voltage
- High Tower Water Temp
- Failed Division Plate Gasket
- Low Condenser Water Flow
- Failing Motor
- Starter / Drive Issues

Low Discharge Superheat

- Excessive Charge
- Excessive Oil in Cooler
- Low Load

High Discharge PSI

- Low Water Flow
- Dirty Tubes
- Failed Division Plate Gasket
- Excessive Load

Low Discharge PSI

- High Water Flow
- Low Water Temperature
- Low Refrigerant Charge

Low Tower Temp

- Tower Bypass Valve
- Tower Fan Control
- Excessive Make-up Water

Relief Valve Discharge

- High Tower Water Temp
- High Cooler Water Temp
- Two-Pipe Change Over

Chiller Troubleshooting Guide

Billy C. Langley



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