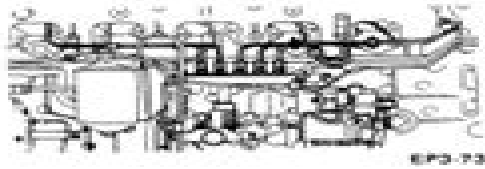


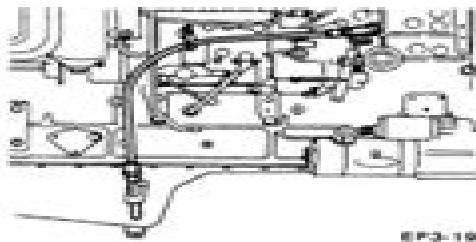
- 3) Remove the nozzle pipe, nozzle pipe support and fuel tube.



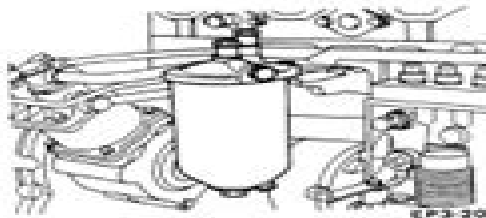
- 4) Remove the air intake manifold and hose.



- 5) Remove the oil level gauge and oil level gauge guide.



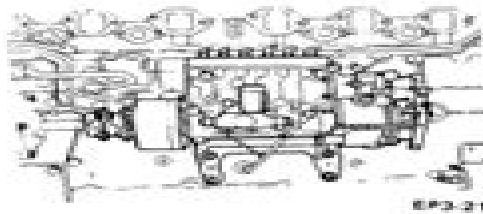
- 6) Remove the fuel filter.



- 7) Remove nut which connects the coupling on the air compressor side with the joint on the timer side.

- 8) Remove the injection pump and oil tube.

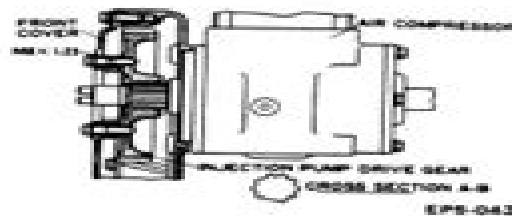
**Note**  
Do not remove the injection pump bracket unless it is abnormal.



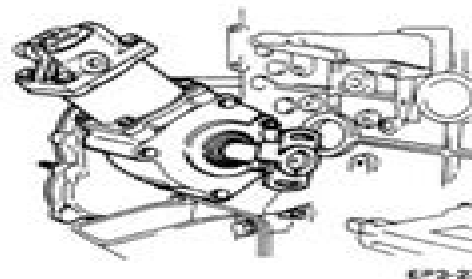
- 9) Remove the delivery tube, air inlet pipe and unloader tube.

- 10) Using a guide bolt (M8 x 1.25), attach the injection pump drive gear to the front cover, and remove the nut and plain washer.

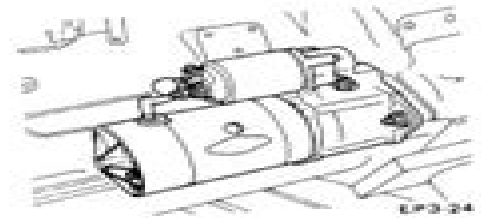
**Note**  
Be careful not to drop the plain washer into the gear train.



- 11) Remove the air compressor and support.



- 12) Remove the starting motor.



- 13) Remove the fuel spill tube and nozzle holder assembly.



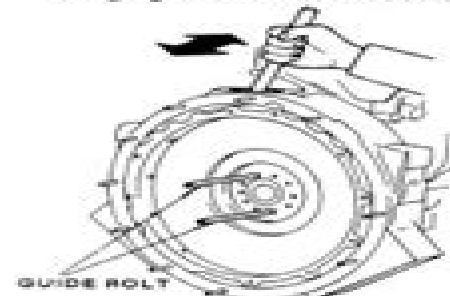
### REAR SIDE OF ENGINE

- 1) Measure the lateral runout of the clutch disc contacting surface of the flywheel, and record the results.

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- 2) Remove the cover and pointer from the flywheel housing. Then insert a suitable bar there and turn the bar in the circumferential direction until the flywheel can be removed using a guide bolt 99687 95000.



# **Service Manual Diesel Engine**

**Guillaume Favre**



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