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A separation process is a method to convert a chemical substance into two or more distinct product mixtures, at least one of which is enriched in one or more of the mixture's constituents. This text presents a comprehensive introduction to historically important separation processes such as distillation, absorption, extraction, leaching, and crystallization. The Complete, Unified, Up-to-Date Guide to Transport and Separation—Fully Updated for Today's Methods and Software Tools **Transport Processes and Separation Process Principles, Fifth Edition**, offers a unified and up-to-date treatment of momentum, heat, and mass transfer and separations processes. This edition—reorganized and modularized for better readability and to align with modern chemical engineering curricula—covers both fundamental principles and practical applications, and is a key resource for chemical engineering students and professionals alike. This edition provides New chapter objectives and summaries throughout Better linkages between coverage of heat and mass transfer More coverage of heat exchanger design New problems based on emerging topics such as biotechnology, nanotechnology, and green engineering New instructor resources: additional homework problems, exam questions, problem-solving videos, computational projects, and more Part 1 thoroughly covers the fundamental principles of transport phenomena, organized into three sections: fluid mechanics, heat transfer, and mass transfer. Part 2 focuses on key separation processes, including absorption, stripping, humidification, filtration, membrane separation, gaseous membranes, distillation, liquid—liquid extraction, adsorption, ion exchange, crystallization and particle-size reduction, settling, sedimentation, centrifugation, leaching, evaporation, and drying. The authors conclude with convenient appendices on the properties of water, compounds, foods, biological materials, pipes, tubes, and screens. The companion website (trine.edu/transport5ed/) contains additional homework problems that incorporate today's leading software, including Aspen/CHEMCAD, MATLAB, COMSOL, and Microsoft Excel. The comprehensive, unified, up-to-date guide to transport and separation processes Today, chemical engineering professionals need a thorough understanding of momentum, heat, and mass transfer processes, as well as separation processes. **Transp Progress in Filtration and Separation** contains reference content on fundamentals, core principles, technologies, processes, and applications. It gives detailed coverage of the latest technologies and research, models, applications and standards, practical implementations, case studies, best practice, and process selection. Extensive worked examples are included that cover basic calculations through to process design, including the effects of key variables. Techniques and topics covered include pervaporation, electrodialysis, ion exchange, magnetic (LIMS, HIMS, HGMS), ultrasonic, and more. Solves the needs of university based researchers and R&D engineers in industry for high-level overviews of sub-topics within the solid-liquid separation field Provides insight and understanding of new technologies and methods Combines the expertise of several separations experts Completely rewritten to enhance clarity, this third edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration, and centrifugation, including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well. In addition, frequent references are made to the software products and simulators that will help engineers find the solutions they need. The Definitive, Up-to-Date, Student-Friendly Guide to Separation Process Engineering—With More Mass Transfer Coverage and a New Chapter on Crystallization **Separation Process Engineering, Fourth Edition**, is the most comprehensive, accessible guide available on modern separation processes and the fundamentals of mass transfer. In this completely updated edition, Phillip C. Wankat teaches each key concept through detailed, realistic examples using real data—including up-to-date simulation practice and spreadsheet-based exercises. Wankat thoroughly covers each separation process, including flash, column, and batch distillation; exact calculations and shortcut methods for multicomponent distillation; staged and packed column design; absorption; stripping; and more. This edition provides expanded coverage of mass transfer and diffusion, so faculty can cover separations and mass transfer in one course. Detailed discussions of liquid-liquid extraction, adsorption, chromatography, and ion exchange prepare students for advanced work. Wankat presents coverage of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and applications. An updated chapter on economics and energy conservation in distillation adds coverage of equipment costs. This edition contains more than 300 new, up-to-date homework problems, extensively tested in undergraduate courses at Purdue University and the University of Canterbury (New Zealand). Coverage includes New chapter on crystallization from solution, including equilibrium, chemical purity, crystal size distribution, and pharmaceutical applications Thirteen up-to-date Aspen Plus process simulation labs, adaptable to any simulator Eight detailed Aspen Chromatography labs Extensive new coverage of

ternary stage-by-stage distillation calculations Fraction collection and multicomponent calculations for simple batch distillation New mass transfer analysis sections on numerical solution for variable diffusivity Mass transfer to expanding or contracting objects, including ternary mass transfer Expanded coverage of pervaporation Updated Excel spreadsheets offering more practice with distillation, diffusion, mass transfer, and membrane separation problems The Complete, Unified, Up-to-Date Guide to Transport and Separation-Fully Updated for Today's Methods and Software Tools Transport Processes and Separation Process Principles, Fifth Edition, offers a unified and up-to-date treatment of momentum, heat, and mass transfer and separations processes. This edition-reorganized and modularized for better readability and to align with modern chemical engineering curricula-covers both fundamental principles and practical applications, and is a key resource for chemical engineering students and professionals alike. This edition provides New chapter objectives and summaries throughout Better linkages between coverage of heat and mass transfer More coverage of heat exchanger design New problems based on emerging topics such as biotechnology, nanotechnology, and green engineering New instructor resources: additional homework problems, exam questions, problem-solving videos, computational projects, and more Part 1 thoroughly covers the fundamental principles of transport phenomena, organized into three sections: fluid mechanics, heat transfer, and mass transfer. Part 2 focuses on key separation processes, including absorption, stripping, humidification, filtration, membrane separation, gaseous membranes, distillation, liquid-liquid extraction, adsorption, ion exchange, crystallization and particle-size reduction, settling, sedimentation, centrifugation, leaching, evaporation, and drying. The authors conclude with convenient appendices on the properties of water, compounds, foods, biological materials, pipes, tubes, and screens. The companion website (trine.edu/transport5ed/) contains additional homework problems that incorporate today's leading software, including Aspen/CHEMCAD, MATLAB, COMSOL, and Microsoft Excel. This concise and systematically organized text, now in its second edition, gives a clear insight into various membrane separation processes. It covers the fundamentals as well as the recent developments of different processes along with their industrial applications and the products. It includes the basic principles, operating parameters, membrane hardware, flux equation, transport mechanism, and applications of membrane-based technologies. Membrane separation processes are largely rate-controlled separations which require rate analysis for complete understanding. Moreover, a higher level of mathematical analysis, along with the understanding of mass transfer, is also required. These are amply treated in different chapters of the book to make the students comprehend the membrane separation principles with ease. This textbook is primarily designed for undergraduate students of chemical engineering, biochemical engineering and biotechnology for the course in membrane separation processes. Besides, the book will also be useful to process engineers and researchers. **KEY FEATURES** • Provides sufficient number of examples of industrial applications related to chemical, metallurgical, biochemical and food processing industries. • Focuses on important biomedical applications of membrane-based technologies such as blood oxygenator, controlled drug delivery, plasmapheresis, and bioartificial organs. • Includes chapter-end short questions and problems to test students' comprehension of the subject. **NEW TO THIS EDITION** • A new section on membrane cleaning is included. Membrane fabrication methods are supplemented with additional information (Chapter 2). • Additional information on silt density index, forward osmosis and sea water desalination (Chapter 3). • Physicochemical parameters affecting nanofiltration, determination of various resistances using resistance in series model and few more industrial applications with additional short questions (Chapter 4). • Membrane cross-linking methods used in pervaporation, factors affecting pervaporation and few more applications (Chapter 9). • Membrane distillation, membrane reactor with different modules, types of membranes and reactions for membrane reactor (Chapter 13). **The Definitive, Learner-Friendly Guide to Chemical Engineering Separations--Extensively Updated, Including a New Chapter on Melt Crystallization** Efficient separation processes are crucial to addressing many societal problems, from developing new medicines to improving energy efficiency and reducing emissions. Separation Process Engineering, Fifth Edition, is the most comprehensive, accessible guide to modern separation processes and the fundamentals of mass transfer. In this completely updated edition, Phillip C. Wankat teaches each key concept through detailed, realistic examples using actual data--with up-to-date simulation practice, spreadsheet-based exercises, and references. Wankat thoroughly covers each separation process, including flash, column, and batch distillation; exact calculations and shortcut methods for multicomponent distillation; staged and packed column design; absorption; stripping; and more. His extensive discussions of mass transfer and diffusion enable faculty to teach separations and mass transfer in a single course. And detailed material on liquid-liquid extraction, adsorption, chromatography, and ion exchange prepares students for advanced work. New and updated content includes melt crystallization, steam distillation, residue curve analysis, batch washing, the Shanks system for percolation leaching, eutectic systems, forward osmosis, microfiltration, and hybrid separations. A full chapter discusses economics and energy conservation, including updated equipment costs. Over 300 new and updated homework problems are presented, all extensively tested in undergraduate courses at Purdue University. New chapter on melt crystallization: solid-liquid phase equilibrium, suspension, static and falling film layer approaches, and 34 questions and problems New binary VLE equations and updated content on simultaneous solutions New coverage of safety and fire hazards New material on steam distillation, simple multi-component batch distillation, and residue curve analysis Expanded discussion of tray efficiencies, packed column design, and energy reduction in distillation New coverage of two hybrid extraction with distillation, and the Kremser equation in fractional extraction Added sections on deicing with eutectic systems, eutectic freeze concentration, and scale-up New sections on forward osmosis and microfiltration Expanded advanced content on adsorption and ion exchange including updated instructions for eight detailed Aspen Chromatography labs Discussion of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and applications Thirteen up-to-date Aspen Plus process simulation labs, adaptable to any simulator This guide reflects an up-to-date understanding of how modern students learn: designed, organized, and written to be exceptionally clear and easy to use. It presents detailed examples in a clear, standard format, using real data to solve actual engineering problems, preparing students for their future careers. **Thermal Separation Technology** is a key discipline for many industries and lays the engineering foundations for the sustainable and economic production of high-quality materials. This book provides fundamental knowledge on this field and may be used both in university teaching and in industrial research and development. Furthermore, it is intended to support professional engineers in their daily efforts to improve plant efficiency and reliability. Previous German editions of this book have gained widespread recognition. This first English edition will now make its content available to the international community of students and professionals. In the first chapters of the book the fundamentals of thermodynamics, heat and mass transfer, and multiphase flow are addressed. Further chapters examine in depth the different unit operations distillation and absorption, extraction, evaporation and condensation, crystallization, adsorption and chromatography, and drying, while the closing chapter provides valuable guidelines for a conceptual process development. **The Comprehensive Introduction to Standard and Advanced Separation for Every Chemical Engineer** Separation Process Engineering, Second Edition helps readers thoroughly master both standard equilibrium staged separations and the latest new processes. The author explains key separation process with exceptional clarity, realistic examples, and end-of-chapter simulation exercises using Aspen Plus. The book starts by reviewing core concepts, such as equilibrium and unit operations; then introduces a step-by-step process for solving separation problems. Next, it introduces each leading processes, including advanced processes such as membrane separation, adsorption, and chromatography. For each process, the author presents essential principles, techniques, and equations, as well as detailed examples. Separation Process Engineering is the new, thoroughly updated edition of the author's previous book, *Equilibrium Staged Separations*. Enhancements include improved organization, extensive new coverage, and more than 75% new homework problems, all tested in the author's Purdue University classes. Coverage includes Detailed problems with real data, organized in a common format for easier understanding Modular simulation exercises that support courses taught with simulators without creating confusion in courses that do not use them Extensive new coverage of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and key applications A detailed introduction to adsorption, chromatography and ion exchange: everything students need to understand advanced work in these areas Discussions of standard equilibrium stage processes, including flash distillation, continuous column distillation, batch distillation, absorption, stripping, and extraction **The Definitive, Fully Updated Guide to Separation Process Engineering--Now with a Thorough Introduction to Mass Transfer Analysis** Separation Process Engineering, Third Edition, is the most comprehensive, accessible guide available on modern separation processes and the fundamentals of mass transfer. Phillip C. Wankat teaches each key concept through detailed, realistic examples using real data-including up-to-date simulation practice and new spreadsheet-based exercises. Wankat thoroughly covers each of today's leading approaches, including flash, column, and batch distillation; exact calculations and shortcut methods for multicomponent distillation; staged and packed column design; absorption; stripping; and more. In this edition, he also presents the latest design methods for liquid-liquid extraction. This edition contains the most detailed coverage available of membrane separations and of sorption separations (adsorption, chromatography, and ion exchange). Updated with new techniques and references throughout, Separation Process Engineering, Third Edition, also contains more than 300 new homework problems, each tested in the author's Purdue University classes. Coverage includes Modular, up-to-date process simulation examples and homework problems, based on Aspen Plus and easily adaptable to any simulator Extensive new coverage of mass transfer and diffusion, including both Fickian and Maxwell-Stefan approaches Detailed discussions of liquid-liquid extraction, including McCabe-Thiele, triangle and computer simulation analyses; mixer-settler design; Karr columns; and related mass transfer analyses Thorough introductions to adsorption, chromatography, and ion exchange--designed to prepare students for advanced work in these areas Complete coverage of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and key applications A full chapter on economics and energy conservation in distillation Excel spreadsheets offering additional practice with problems in distillation, diffusion, mass transfer, and membrane separation Particles in water play an important role in all kinds of water quality and treatment issues. Since the early beginnings of centralised water production and treatment, the main goal of water purification was primarily the removal of water turbidity in order to produce clear water free from visible particles. **The Handbook on Particle Separation Processes** provides knowledge and expertise from a selected group of international experts with a wealth of experience in the field of particles and particle separation in water and wastewater treatment. The Handbook on Particle Separation Processes includes an edited selection of presentations and workshops held at the academic summer school Particle Separation in Water and Wastewater Treatment, organised under the supervision of the IWA Specialist Group Particle Separation. This book reviews methods and techniques for separating food components and products of the biotechnology industry. The introduction focuses on food composition and some of the conventional separation techniques. Subsequent chapters deal with each specific type or area of application individually and include information on the basic principles, industrial equipment available, commercial applications and an overview of research and development. The impending crisis posed by water stress and poor sanitation represents one of greatest human challenges for the 21st century, and membrane technology has emerged as a serious contender to confront the crisis. Yet, whilst there are countless texts on wastewater treatment and on membrane technologies, none address the boron problem and separation processes for boron elimination. **Boron Separation Processes** fills this gap and provides a unique and single source that highlights the growing and competitive importance of these processes. For the first time, the reader is able to see in one reference work the state-of-the-art research in this rapidly growing field. The book focuses on four main areas: Effect of boron on humans and plants Separation of boron by ion exchange and adsorption processes Separation of boron by membrane processes Simulation and optimization studies for boron separation Provides in one source a state-of-the-art overview of this compelling area Reviews the environmental impact of boron before introducing emerging boron separation processes Includes simulation and optimization studies for boron separation processes Describes boron separation processes applicable to specific sources, such as seawater, geothermal water and wastewater Separation Process Principles with Applications Using Process Simulator, 4th Edition is the most comprehensive and up-to-date treatment of the major separation operations in the chemical industry. The 4th edition focuses on using process simulators to design separation processes and prepares readers for professional practice. Completely rewritten to enhance clarity, this fourth edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration and centrifugation including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well. Surveys the selection, design, and

operation of most of the industrially important separation processes. Discusses the underlying principles on which the processes are based, and provides illustrative examples of the use of the processes in a modern context. Features thorough treatment of newer separation processes based on membranes, adsorption, chromatography, ion exchange, and chemical complexation. Includes a review of historically important separation processes such as distillation, absorption, extraction, leaching, and crystallization and considers these techniques in light of recent developments affecting them. Separation Process Essentials provides an interactive approach for students to learn the main separation processes (distillation, absorption, stripping, and solvent extraction) using material and energy balances with equilibrium relationships, while referring readers to other more complete works when needed. Membrane separations are included as an example of non-equilibrium processes. This book reviews and builds on material learned in the first chemical engineering courses such as Material and Energy Balances and Thermodynamics as applied to separations. It relies heavily on example problems, including completely worked and explained problems followed by "Try This At Home" guided examples. Most examples have accompanying downloadable Excel spreadsheet simulations. The book also offers a complementary website, <http://separationsbook.com>, with supplementary material such as links to YouTube tutorials, practice problems, and the Excel simulations. This book is aimed at second and third year undergraduate students in Chemical engineering, as well as professionals in the field of Chemical engineering, and can be used for a one semester course in separation processes and unit operations. Separation processes— or processes that use physical, chemical, or electrical forces to isolate or concentrate selected constituents of a mixture—are essential to the chemical, petroleum refining, and materials processing industries. In this volume, an expert panel reviews the separation process needs of seven industries and identifies technologies that hold promise for meeting these needs, as well as key technologies that could enable separations. In addition, the book recommends criteria for the selection of separations research projects for the Department of Energy's Office of Industrial Technology. The Application of Green Solvents in Separation Processes features a logical progression of a wide range of topics and methods, beginning with an overview of green solvents, covering everything from water and organic solvents, to ionic liquids, switchable solvents, eutectic mixtures, supercritical fluids, gas-expanded solvents, and more. In addition, the book outlines green extraction techniques, such as green membrane extraction, ultrasound-assisted extraction, and surfactant-mediated extraction techniques. Green sampling and sample preparation techniques are then explored, followed by green analytical separations, including green gas and liquid capillary chromatography, counter current chromatography, supercritical fluid chromatography, capillary electrophoresis, and other electrical separations. Applications of green chemistry techniques that are relevant for a broad range of scientific and technological areas are covered, including the benefits and challenges associated with their application. Provides insights into recent advances in greener extraction and separation processes Gives an understanding of alternatives to harmful solvents commonly used in extraction and separation processes, as well as advanced techniques for such processes Written by a multidisciplinary group of internationally recognized scientists Separation processes on an industrial scale account for well over half of the capital and operating costs in the chemical industry. Knowledge of these processes is key for every student of chemical or process engineering. This book is ideally suited to university teaching, thanks to its wealth of exercises and solutions. The second edition boasts an even greater number of applied examples and case studies as well as references for further reading. Novel Catalytic and Separation Process Based on Ionic Liquids presents the latest progress on the use of ionic liquids (ILs) in catalytic and separation processes. The book discusses the preparation of ILs, the characterization of IL catalysts by spectroscopic techniques, catalytic reactions over IL catalysts, separation science and technology of ILs, applications in biomass utilization, and synthesis of fine chemicals. Scientists, engineers, graduate students, managers, decision-makers, and others interested in ionic liquids will find this information very useful. The book can be used as a springboard for more advanced work in this area as it contains both theory and recent applications, research conducted, and developments in separation techniques and catalysis using ionic liquids. Presents new preparation and advanced characterization of ionic liquids catalysts Outlines catalytic reactions using ionic liquid, thus showing higher yields and selectivity Presents novel separation science and technology based on ionic liquids and non-thermal processes Edited to avoid duplication and favor comprehensiveness, 20 contributors detail the recovery, separation, and purification operations of bioprocess technology. Individual chapters in this classic yet still highly relevant work emphasize concepts that are becoming more and more important when applied to the large scale versions of techniques that are considered well established. Aside from fully discussing processes, Separation Processes in Biotechnology includes sections on concentration separation and operation, purification operations, and product release and recovery. It also discusses plant operation and equipment and delves into economic considerations The Complete, Unified, Up-to-Date Guide to Transport and Separation-Fully Updated for Today's Methods and Software Tools Transport Processes and Separation Process Principles, Fifth Edition, offers a unified and up-to-date treatment of momentum, heat, and mass transfer and separations processes. This edition-reorganized and modularized for better readability and to align with modern chemical engineering curricula-covers both fundamental principles and practical applications, and is a key resource for chemical engineering students and professionals alike. 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The authors conclude with convenient appendices on the properties of water, compounds, foods, biological materials, pipes, tubes, and screens. The companion website (trine.edu/transport5ed/) contains additional homework problems that incorporate today's leading software, including Aspen/CHEMCAD, MATLAB, COMSOL, and Microsoft Excel. This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers. Separation science plays a critical role in maintaining our standard of living and quality of life. Many industrial processes and general necessities such as chemicals, medicines, clean water, safe food, and energy sources rely on chemical separations. However, the process of chemical separations is often overlooked during product development and this has led to inefficiency, unnecessary waste, and lack of consensus among chemists and engineers. A reevaluation of system design, establishment of standards, and an increased focus on the advancement of separation science are imperative in supporting increased efficiency, continued U.S. manufacturing competitiveness, and public welfare. A Research Agenda for Transforming Separation Science explores developments in the industry since the 1987 National Academies report, Separation and Purification: Critical Needs and Opportunities. Many needs stated in the original report remain today, in addition to a variety of new challenges due to improved detection limits, advances in medicine, and a recent emphasis on sustainability and environmental stewardship. This report examines emerging chemical separation technologies, relevant developments in intersecting disciplines, and gaps in existing research, and provides recommendations for the application of improved separation science technologies and processes. This research serves as a foundation for transforming separation science, which could reduce global energy use, improve human and environmental health, and advance more efficient practices in various industries. Mass transfer along with separation processes is an area that is often quite challenging to master, as most volumes currently available complicate the learning by teaching mass transfer linked with heat transfer, rather than focusing on more relevant techniques. With this thoroughly updated second edition, Mass Transfer and Separation Processes: Pr Originally published: New York: McGraw-Hill, 1971. 2nd ed. Includes a new introduction. This much-needed book presents a clear and very practice-oriented overview of thermal separation processes. An extensive introduction elucidates the physical and physicochemical fundamentals of different unit operations used to separate homogenous mixtures. This is followed by a concise text with numerous explanatory figures and tables referring to process and design, flowsheets, basic engineering and examples of separation process applications. Very helpful guidance in the form of process descriptions, calculation models and operation data is presented in an easy-to-understand manner thereby assisting the practicing engineer in the choosing and evaluation of separation processes and facilitating the modeling and design of innovative equipment. A comprehensive reference list provides further opportunity for the following up of special separation problems. Chemical and mechanical engineers, chemists, physicists and biotechnologists in research and development, plant design and environmental protection, as well as students in chemical engineering and natural sciences will find this all-embracing reference guide of tremendous value and practical use. Separation processes— or processes that use physical, chemical, or electrical forces to isolate or concentrate selected constituents of a mixture—are essential to the chemical, petroleum refining, and materials processing industries. In this volume, an expert panel reviews the separation process needs of seven industries and identifies technologies that hold promise for meeting these needs, as well as key technologies that could enable separations. In addition, the book recommends criteria for the selection of separations research projects for the Department of Energy's Office of Industrial Technology. Separation, extraction and concentration are essential processes in the preparation of key food ingredients. They play a vital role in the quality optimization of common foods and beverages and there is also increasing interest in their use for the production of high-value compounds, such as bioactive peptides from milk and whey, and the recovery of co-products from food processing wastes. Part one describes the latest advances in separation, extraction and concentration techniques, including supercritical fluid extraction, process chromatography and membrane technologies. It also reviews emerging techniques of particular interest, such as pervaporation and pressurised liquid extraction. Part two then focuses on advances in separation technologies and their applications in various sectors of the food, beverage and nutraceutical industries. Areas covered include dairy and egg processing, oilseed extraction, and brewing. This section discusses the characteristics of different foods and fluids, how food constituents are affected by separation processes and how separation processes can be designed and operated to optimize end product quality. With its team of experienced international contributors, Separation, extraction and concentration processes in the food, beverage and nutraceutical industries is an important reference source for professionals concerned with the development and optimisation of these processes. Describes the latest advances in separation, extraction and concentration techniques and their applications in various sectors of the food, beverage and nutraceutical industries Reviews emerging techniques of particular interest, such as pervaporation and pressurised liquid extraction Explores the characteristics of different foods and fluids and how food constituents are affected by separation processes Separation Process Technology is a comprehensive guide to the fundamentals, selection, applications, and installation methods of innovative separation technologies. Appropriate for one-year transport phenomena (also called transport processes) and separation processes course. First semester covers fluid mechanics, heat and mass transfer; second semester covers separation process principles (includes unit operations). The title of this Fourth Edition has been changed from Transport Processes and Unit Operations to Transport Processes and Separation Process Principles (Includes Unit Operations). This was done because the term Unit Operations has been largely superseded by the term Separation Processes which better reflects the present modern nomenclature being used. The main objectives and the format of the Fourth Edition remain the same. The sections on momentum transfer have been greatly expanded, especially in the sections on fluidized beds, flow meters, mixing, and non-Newtonian fluids. Material has been added to the chapter on mass transfer. The chapters on absorption, distillation, and liquid-liquid

extraction have also been enlarged. More new material has been added to the sections on ion exchange and crystallization. The chapter on membrane separation processes has been greatly expanded especially for gas-membrane theory.

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