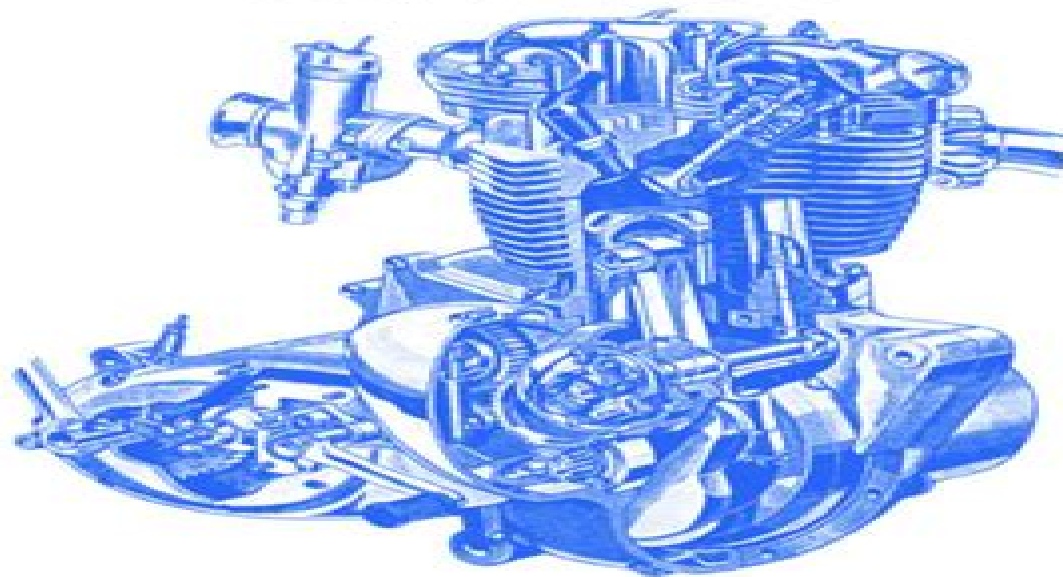




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**UNIT CONSTRUCTION 650cc TWINS**  
**BONNEVILLE 650 T120R**  
**TIGER 650 (TR6R) & TROPHY 650 (TR6C)**  
**1971-1973**



**Part No. 99-0947**

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*Triumph Herald Owner's Workshop Manual, 1959-1971* John Harold Haynes,1971      **TRIUMPH 650cc TWINS 1971-1973 OIL-IN-FRAME WORKSHOP MANUAL** ,2024-02-18 210 pages and more than 220 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the January 1972 Triumph factory workshop manual part number 99 0947 This manual is applicable to all 650cc oil in frame UK General Export and USA models including the T120R TR6R TR6C T120RV TR6RV and TR6CV manufactured between October 1970 and September 1973 It is generally accepted that 1971 through 1973 are the appropriate model years for the 650cc oil in frame machines However in September 1973 the Triumph employees barricaded the factory gates and began an 18 month sit in effectively managing the company as a co operative During that 18 month period there were some T120RV models assembled and released However the remainder did not leave the factory until the sit in ended in 1975 Consequently the actual production run for the T120RV can be considered to be from 1971 to 1975 While many of the mechanical components were shared with the earlier 650cc twins the introduction of the oil in frame models required the publication of a revised factory workshop manual that covered both the new electrical and mechanical components and the five speed models that were introduced in 1972 Consequently owners of the late model 650cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 650cc manuals that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years While the oil in frame models are easily identified owners of those models are encouraged to verify that the workshop manual is appropriate for their machine A quick check of the engine number is the most accurate method

*Triumph Herald, 1969-71 Autobook* Kenneth Ball,1971      **Triumph Herald, All Models 1959 to 1971** Brian Leonard Chalmers-Hunt,1972      **Triumph Stag Workshop Manual** British Leyland Motors,British Leyland Motors Staff,2003-04 We offer complete coverage for every Triumph sports car imported into America since 1953      **Triumph Spitfire Mark IV Workshop Manual** British Leyland Motors,1994-07 We offer complete coverage for every Triumph sports car imported into America since 1953      *Triumph TR5, TR250, TR6 1967-71 Autobook* Kenneth Ball,1971      **TRIUMPH 1957-1963 UNIT-CONSTRUCTION 350cc & 500cc TWINS - FACTORY MANUAL No.4 UP TO ENGINE No.H29733** ,2023-12-25 180 pages and more than 70 illustrations and charts size 6 625 x 10 25 inches This publication is a faithful reproduction of the Triumph Factory manual No 4 Ref 26 67 published in May 1967 for the 1957 to 1963 unit construction 350cc and 500cc

twins The original publication states Up to Engine No H29733 which would include the 350cc and 500cc unit construction twins built between 1957 and 1963 In addition this coverage is confirmed by the statement Up to and including 1963 printed to the bottom of the original front cover However Triumph also included a supplement for the T100SS from engine No H25252 1962 onwards and the T90 from engine No H29733 1963 onwards This addition of a later model supplement can create confusion in the selection of an appropriate manual as some of the models covered by this earlier manual remained in production up through the mid to late 1960 s However Triumph owners should be guided by the statement Up to and including 1963 on the front cover and owners of Triumph models from engine No H29733 1963 onwards are directed to the later manual ISBN 9781588502674 which actually picks up where this manual leaves off and provides coverage for the 350cc and 500cc unit construction twins from 1963 through 1974 THE VARIOUS 1957 to 1974 350cc 500cc MANUALS EXPLAINED 1957 1963 MODELS The original small format 51 2 x 81 2 stapled booklet style manual No 4 Ref 26 67 that included coverage for the 350cc and 500cc unit construction models from 1957 up to engine No H29733 1963 was ultimately superseded with the publication of a large format 81 2 x 11 3 ring bound manual part number 99 0843 The 99 0843 manual was somewhat of an oddball as it included a statement to the title page that it covered from engine No H65573 1969 Apparently this publication was intended to cover the 1969 to 1971 models only as a subsequent manual issued in 1971 included data for the earlier models 1963 1971 MODELS In August 1971 the 99 0843 manual was subsequently merged with manual number 99 0948 under part number 99 0843 0948 with backdated coverage from engine No H29733 1963 As the 99 0948 manual was published in August 1971 but coverage was retroactive to 1963 it is obvious that Triumph had compiled the data from the earlier manuals and merged them into a single 1963 to 1971 publication 1963 1974 MODELS The final version of this manual included a supplement 99 0950 that extended coverage through the 1974 model year This supplement was merged with the previous 1971 publication and issued under part number 99 0843 0948 0950 The supplement was appended such that Section A is followed by a Section AA supplement Section B by a Section BB supplement etc etc This manual both backdates and extends coverage and is the most comprehensive manual for the 1963 to 1974 series of 350cc and 500cc unit construction twins It is available under ISBN 9781588502674 **TRIUMPH 750cc T150 & T150V TRIDENT 1968-1974 WORKSHOP MANUAL** Floyd Clymer,2022-10-20 246 pages and more than 240 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0963 0887 4223 The original 1969 Trident workshop manual 99 0887 was updated in 1972 under part number 99 0963 A short time later the introduction of a 5 speed gearbox 1972 and a front wheel disc brake 1973 necessitated the publication of a supplement 00 4223 which was then incorporated into the 99 0963 manual creating a single workshop manual for the 1968 through 1974 models Unfortunately the 99 0963 manual was also published without the 00 4223 supplement and the manual that includes the supplement can only be identified by the following notation printed to the bottom corner of the title page PART NO 99

0963 INCORPORATING 99 0887 AND SUPPLEMENT 00 4223 The difference in content between the two manuals that carry the same part number is extremely important to owners of the 5 speed and disc brake models There were a number of running changes made throughout the 6 year production run of these models and in order to provide information applicable to those changes the 00 4223 supplement was either merged or appended to the end of the appropriate sections within the manual However it is also important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that whenever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to pay close attention to any engine number notations and to read the entire section plus the supplemental data prior to commencing any work In conclusion 750cc T150 and T150V owners are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 750cc Trident manuals that have recently flooded the marketplace However the combination manual 99 0963 99 0887 00 4223 is the most comprehensive manual for the entire line of 750cc Trident three cylinder motorcycles produced from 1968 through 1974 however it is somewhat scarce and difficult to find In addition many of the changes made during the production run necessitate the use of this combination manual and we are pleased to offer this reprint of the 99 0843 99 0948 00 4223 manual as a service to all 750cc T150 T150V owners In addition as the X75 Hurricane is a combination of both the Trident and the BSA Rocket 3 this manual will also be of interest to owners of that model The models covered are 1968 to 1970 T150 Trident 1971 to 1972 T150 Trident 1972 to 1974 T150V Trident with 5 speed gearbox and disc front brake

**Triumph TR6 Handbook** Brooklands Books Ltd,1988-06 Guide to controls components driving maintenance servicing

**Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual** John Harold Haynes,1997 Triumph 650 & 750 twins owners workshop manual Jeff Clew,1978 **Triumph Workshop Instruction Manual** ,1955 **The Complete Official Triumph Spitfire 1500: 1975, 1976, 1977, 1978, 1979, 1980: Includes Driver's Handbook and Workshop Manual** British Leyland Motors,2015-11-24 The Complete Official Triumph Spitfire 1500 1975 1980 is a comprehensive source of technical repair information for Triumph Spitfire 1500 models sold in the United Kingdom and in North America during the model years 1975 1980 Includes Triumph Spitfire 1500 Owner s Manual 1975 1980 Triumph Spitfire 1500 Repair Manual 1975 1980 This Triumph manual was prepared in close cooperation with British Leyland Motors in order to provide complete authentic maintenance and repair information The Driver s Handbook Owners Manual which comprises the first part of this manual is the handbook provided with new Triumph Spitfires The Workshop Manual Repair Manual which comprises the second and largest portion of this manual is the official factory manual This Triumph Spitfire 1500 repair manual contains emission control information that applies specifically to Triumph vehicles manufactured for the US market and a complete illustrated catalog of special tools **Triumph 650 and 750 Twins Owners Workshop Manual** Jeff Clew,Chris Rogers,1981 *Triumph Motorcycles Illustrated Workshop Manual 1945-1955* Floyd Clymer,2007-02-01 1945 to 1955 and

later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV

*Triumph TR2, 3, 3A, 4, 4A* John Lennox Sim Maclay, Brian Leonard Chalmers-Hunt, 1972 *Triumph Motorcycles Illustrated Workshop Manual 1937-1951* Floyd Clymer, 2007-01-01 1935 to 1939 MODELS An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 96 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV

HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP Haynes, 2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *Triumph TR 2, 3, 3A, 4, 4A Owners Workshop Manual* John Harold Haynes, John Lennox Sim Maclay, Brian Leonard Chalmers-Hunt, 1980

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