



Shown with
Accessory Equipment

CATERPILLAR® ENGINE SPECIFICATIONS

V-12, 4-Stroke-Cycle-Diesel

Emissions	IMO compliant
Bore — mm (in)	280 (11.0)
Stroke — mm (in)	300 (11.8)
Displacement — L (cu in)	222 (13.546)
Rotation (from flywheel end)	CCW or CW
Compression Ratio	13:1
Aspiration	Turbocharged-Aftercooled
Low Idle Speed — rpm	350
Rated Speed — rpm	900-1000
Average Piston Speed — m/s (ft/s)	9-10 (29.5-32.8)
Engine Firing Pressure —	
bar (psi)	162-173 (2,350-2,509)
BMEP — bar (psi)	20-22.9 (290-332)
BSFC — g/bkW-h (lb/hp-h)	197-200 (.324-.329)

PERFORMANCE DATA

Rated rpm	1000		900	
	bkW	bhp	bkW	bhp
Maximum Continuous	4060	5444	3800	5096
Continuous Service	3700	4962	3460	4640

STANDARD EQUIPMENT

Air Intake and Exhaust System

Charge air cooler, air inlet shutoff, high flow turbocharger, dry manifold with soft or hard shielding

Basic Engine Arrangement

Vee engine with one-piece grey iron cylinder block, individual cylinder heads with four intake/exhaust valves, right- or left-hand service side available

Cooling System

Single or combined system, engine mounted freshwater and seawater pumps, engine coolant water drains

Fuel System

Engine operates on MDO; fuel injection system is comprised of engine-driven fuel transfer pump and a unit injector for each cylinder, engine mounted duplex fuel filters, and flexible connections

Lube Oil System

Top-mounted crankcase breather, three centrifugal oil filters with single shutoff, gear-driven pump, duplex oil filter, crankcase explosion relief, oil filter and dipstick

Monitoring, Alarm, and Safety Control System

Alarms and shutdowns provided as required by marine society for unmanned machinery spaces. Marine Monitoring System II or Engine Control Panel are available; systems include temperature, pressure, and speed sensors; cylinder pressure relief valves, oil mist detector, and particle detector available

Speed Control

Electric actuator, programmable electronic governor, optional mechanical ballhead backup

General

Four lifting eyes mounted to cylinder heads, Caterpillar yellow paint, parts books and maintenance manuals, shrink wrap

Optional Supplied Equipment

Torsional coupling, fresh water heat exchanger, fuel cooler, emergency pumps and connections, jacket water heater, flexible connections, and anti-vibration isolators

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milk juice soups etc are well documented for their high bioavailability of macro and micronutrients and are very promising This volume brings together valuable information on fluid and microbial characteristics and quality dynamics that facilitate the adoption of new technology for food processing Some new technologies and methods covered include the application of microwaves in heating drying pasteurization sterilization blanching baking cooking and thawing microwave assisted extraction of compounds using low electric fields alternation of temperature and pressure of supercritical carbon dioxide ultrasound assisted osmotic dehydration hydrodynamic cavitation high pressure processing gamma irradiation and more The nonthermal technologies discussed have been developed as an alternative to thermal processing while still meeting required safety or shelf life demands and minimizing the effects on nutritional and quality attributes **Catalogue ...** Montgomery Ward,1927 **Canadian Civil Aircraft Register** Canada. Civil Aviation Branch,1976-03 **Yachting** ,2007-12

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