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Bring that old Oldsmobile engine back to life with this new, all-color Workbench-edition book. Oldsmobile caught the performance world by surprise when it launched its new overhead valve (OHV) V-8 in 1949 called the Rocket. These engines, along with Cadillac, were the first post-war OHV design produced by General Motors. In a world of flathead

V-8 performance, they were a major step forward and an instant hit. As was the norm for all American car manufacturers in the 1950s and 1960s, the Rocket V-8s grew in size and performance capability until the Generation II engines began production in 1964. Offered in a variety of displacements over the 27-year run, the Generation II engine was offered in sizes ranging from 260 to 455 ci, suiting every possible need from reliable fuel economy to all-out performance. In *Oldsmobile V-8 Engines 1964–1990: How to Rebuild*, veteran author Mike Forsythe takes you through the complete process of rebuilding and restoring your Generation II Rocket V-8 to its original glory. Covered in a thorough step-by-step format are the tools required, the disassembly process, analysis of what went wrong, parts selection and replacement, the machining process, pre-assembly, final assembly, and the break-in process. Some performance upgrade options are also included. The Oldsmobile Generation II engine had a lengthy and productive run not only powering Oldsmobiles but also a variety of Buicks and Pontiacs. If you are in the restoration process or simply want a return to factory-original performance in your Cutlass, Delta 88, Vista Cruiser, Toronado, 98, or 442, this book is an essential tool in bring your Oldsmobile back to its original glory. From workhorse to racehorse, the big-block Chevy provided the power demands of the mid-'60s. used in everything from medium-duty trucks to Corvettes, these engines are worth rebuilding. Do it right with this book! Clear, concise text guides you through each engine-rebuilding step. Includes complete specifications and more than 500 photos, drawings, charts and graphs. Covers troubleshooting, parts reconditioning and engine assembly. Tells you how to do a complete overhaul or a simple parts swap. One whole chapter on parts identification tells how to interchange parts for improvised durability or performance. Includes comprehensive specifications and casting numbers. The photos in this edition are black and white. From factory drag racing, to the AC Cobra, to the legendary Mustang, the history of the Ford big-block is a long and storied one. Making its debut in the late 1950s, the Ford FE big-block

engine sat between the fenders of factory lightweights, Cobra Jet Mustangs, 427 Cobras, Cougar Eliminators, Talladega Torinos, and Mach 1s. While the FE engines remained in production through the mid 1970s, mostly in light-truck applications, Ford had plans for a new engine on the horizon. In the late 1960s, Ford transitioned the FE big-block out of production in passenger cars and performance applications in favor of an all-new design, called the 385 series, also known as Lima big-block. Originally used in luxury-car applications, the 429-cubic-inch version of this engine found its way into performance applications such as Mustangs and Torinos starting in 1971. The high-compression 4-barrel versions, called Cobra Jet or Super Cobra Jet, are some of the most powerful engines Ford has ever produced. An engine similar in design to the Lima series engine, the legendary 351 Cleveland made its debut in 1970. While technically a small-block in many ways, its oval ports, canted heads, and physical size made people think of it more as a mid-block than a small-block. The 351- and 400-cubic-inch versions (the latter known as M series engines) of the Cleveland engine were used in passenger car applications and in light trucks starting in 1975. The M stood for modified, as the deck height, bearing sizes, as well as pistons and connecting rods were modified for low-compression passenger car and light truck use, and they were used all the way through the early 1980s. All three engines are covered in full detail in this Workbench series rebuild volume.

Included are step-by-step heavily illustrated instructions, that walk you through the entire process of rebuilding your Ford engine. If you want to breathe new life into your tired old Ford engine, this is the book for you. This revised and updated color edition of How to Rebuild the Small-Block Ford walks you step by step through a rebuild, including: planning your rebuild, disassembly and inspection, choosing the right parts, machine work, assembling your engine, and first firing and break-in. A brand new title in the best-selling SpeedPro! series. Covers 3.5, 3.9, 4.0 & 4.6 litre engines from 1967 to date. Maximum road or track performance & reliability for minimum money. The author is an engineer

with much professional experience of building race engines. Suitable for the enthusiast as well as the more experienced mechanic. All the information is based on practical experience. Realize your Ford Coyote engine's full potential by using this detailed resource as a guide to select the right parts for the street or the strip. Veteran Ford writer and historian, Jim Smart, explains and highlights all of the latest and greatest options to achieve more horsepower and torque, and of course, faster quarter-mile times in *Ford Coyote Engines: How to Build Max Performance*. Some upgrades included are engine building techniques, cold-air induction kits, supercharger and pulley kits, better exhaust headers, fuel system and ECU tuning upgrades, and more. Both Ford and the aftermarket have produced an array of parts to squeeze even more power out of your Coyote. Ford introduced its first "clean slate design" V-8 engines in the early 1990s in Ford, Lincoln, and Mercury models. Known as the "Modular" engine family, the 4.6L engines employed new overhead cams, multi-valve performance, distributorless ignition, and more. This engine had new technology for its time, and it proved to be an extremely durable workhorse that logged hundreds of thousands of miles in police and taxi applications as well as light-duty trucks. And, of course, hotter versions, and even supercharged versions, found their way into performance applications such as Mustang GTs and Cobras. By 2011, Ford wanted something hotter and more current, especially for its flagship Mustang GT and GT350 models, which were suddenly competing with new 6.2L LS3 engines in Camaros and 6.4L Hemi engines in Challengers. Enter Ford's new 5.0L "Coyote" engine with Twin Independent Variable Cam Timing (Ti-VCT); it was an evolution of the earlier 4.6L and 5.4L Modular designs. Although the new Coyote engine had increased displacement, it still had far fewer cubes than the competition. Despite less displacement, the Coyote could hold its own against bigger Chevy and Chrysler mills thanks to advanced technology, such as 4V heads with better port and valvetrain geometry. The Coyote is also Ford's first foray into technology that includes Ti-VCT and cam-torque-

actuated (CTA) function, which is a fancy way of saying variable cam timing for an incredible power curve over a broader RPM range. Even with all of this new technology, there is always room for improvement. If you are looking for even more power from your new Coyote, look no further than this volume. As Ford's follow-up to the famous flathead, the Y-block was Ford's first overhead-valve V-8 and it established an impressive high-performance legacy, winning many races in NASCAR and setting records at the Bonneville Salt Flats. This venerable Ford engine, which powers classic Thunderbirds, Crown Victorias, Edsels, and other cars, is enjoying a performance renaissance. Many aftermarket parts, including heads, can turn a sedate Y-block into a powerhouse. The engine earned its name from its deep-skirt block design that looked like a "Y." This stout engine was installed in millions of Ford cars from 1954 to 1962 and Ford trucks from 1952 to 1964. Author and Ford tech expert Charles Morris explains each critical aspect of rebuilding a stock 239-, 256-, 272-, 292-, and 312-ci Y-block and building a modified Y-block. He shows you how to identify components and conduct a thorough inspection so you select a sound block, heads, intake, and other components. He explains the specifics for obtaining high-quality machining work and verifying clearances. In addition, he delves into the intricacies of each step of the assembly process so you can rebuild a strong-running and reliable engine. Most important, Morris details the steps to effectively remedy the Y-block oiling problems. This is the book Ford Y-block owners and fans have been waiting for. It's an indispensable guide for performing a professional-caliber rebuild and buildup of the Y-block. The traditional Oldsmobile V-8 powered some of the most memorable cars of the muscle car era, from the 442s of the 1960s and early 1970s to the Trans Ams of the late 1970s. These powerful V-8s were also popular in ski boats. They have found a new lease on life with the recent development of improved aftermarket cylinder heads, aggressive roller camshafts, and electronic fuel injection. Author Bill Trovato is recognized as being one of the most successful Oldsmobile engine experts, and he openly shares

all of his proven tricks, tips, and techniques for this venerable power plant. In this revised edition of Oldsmobile V-8 Engines: How to Build Max Performance, he provides additional information for extracting the best performance. In particular, he goes into greater detail on ignition systems and other areas of performance. His many years of winning with the Olds V-8 in heads-up, street-legal cars proves he knows how to extract maximum power from the design without sacrificing durability. A complete review of factory blocks, cranks, heads, and more is teamed with a thorough review of available aftermarket equipment. Whether mild or wild, the important information on cam selection and Olds-specific engine building techniques are all here. Fans of the traditional Olds V-8 will appreciate the level of detail and completeness Trovato brings to the table, and his frank, to-the-point writing style is as efficient and effective as the engines he designs, builds, and races. Anyone considering an Oldsmobile V-8 to power their ride will save time, money, and headaches by following the clear and honest advice offered in Oldsmobile V-8 Engines: How to Build Max Performance. Plenty of full-color photos and step-by-step engine builds showcase exactly how these engines should be built to deliver the most power per dollar. An essential reference for any V8 engine rebuild. Covers engine but not bolt-on equipment. Rebuild your American Motors Corporation (AMC) V-8 engine with help and guidance from Don's Auto Parts & Machine Shop, which is located in Kenosha, Wisconsin, the home of American Motors! The AMC Gen II and Gen III V-8 family consists of 290-, 304-, 343-, 360-, 390-, and 401-ci engines. Manufactured in Kenosha, Wisconsin, these engines reside between the fenders of classic cars (such as the AMC Javelin, AMX, Gremlin, AMC Rebel Machine, Matador, and Rambler and SC/Rambler) as well as Jeep CJs and full-size Jeeps. If this is your first time rebuilding an AMC engine, this book contains detailed photos and instructions beginning with disassembling your engine and determining the machining that will be needed. All of the fine details about boring and honing, crankshaft grinding, balancing, cylinder head rebuilding, engine assembly, oil

modifications, and performance upgrades are detailed with photos. Many of the specialized machining steps that are needed for a performance build that your local machine shop might not know about are included in this book. AMC V-8 Engines: Rebuild & Modify not only shows the steps of a rebuild in detail but also helps you determine what kind of build is right for your project. It will assist you in making the correct decisions on compression ratio, camshaft selection, and which performance parts are needed. Many engine replacement parts are getting hard to find, so this book reveals some of the aftermarket and restoration companies that specialize in remaking AMC engine parts. Items such as camshafts, forged pistons, connecting rods, and cylinder head manufacturers are covered. Get ready to rebuild your AMC V-8. We look forward to helping you along the way! Automotive industry insider and former editor Barry Kluczyk explains each procedure in exceptional detail with exquisite photos that reveal vital information, so the novice builder can confidently build a reliable and strong running engine. This step-by-step engine-building journey covers engine removal, disassembly and inspection, machine work, short-block and top-end assembly, start-up, tuning, break-in, performance upgrades, and more. With 400 photos and in-depth text and captions, an engine builder can rebuild almost any engine, foreign or domestic, cam-in-block V-8 or overhead cam. Here's a look at what's inside the book: When it comes to rebuilding an engine, having the right tools and equipment is essential. Whether you are a seasoned mechanic or a novice enthusiast, investing in quality tools will make the process smoother and more efficient. In this subchapter, we will explore the various tools and equipment needed for engine rebuilding, ensuring that readers of all ages and backgrounds can embark on this rewarding journey.

1. Engine Stand: An engine stand is a must-have for any engine rebuilding project. It provides stability and allows easy access to all sides of the engine. Make sure to choose a stand that is sturdy and can handle the weight of your engine.
2. Socket Set: A comprehensive socket set is indispensable for removing bolts and nuts of

various sizes during the disassembly and reassembly phases. Invest in a high-quality set that includes both standard and metric sizes. 3. Torque Wrench: A torque wrench is crucial for achieving proper torque specifications when tightening bolts. This helps prevent damage to the engine components and ensures a reliable and long-lasting rebuild. 4. Engine Hoist: If you plan to remove the engine from the vehicle, an engine hoist is necessary for lifting and positioning the engine safely. Choose a hoist with a sufficient weight capacity to handle your engine's size. 5. Engine Cleaning Tools: Cleaning the engine thoroughly is vital before rebuilding. Invest in a good engine degreaser, wire brushes, and various cleaning tools for removing grime, carbon deposits, and old gasket material. 6. Micrometer and Dial Indicator: These precision measuring tools are essential for checking engine components' dimensions and tolerances. They are particularly useful during the machining and assembly stages. Loved by bootleggers and dirt racers, the V-8 is iconic power. Now you can build and restore your very own hotrod, or just enjoy daydreaming. Chevrolet's inline 6-cylinder, affectionately known as the "Stovebolt," was produced and applied to Chevrolet-powered automobiles from 1929 through 1962. Its effectiveness and simplicity greatly contributed to the lengthy duration of its life span, with the engine still being created in some capacity into 2009.

Deve Krehbiel of [devestech.net](http://devestech.net) has taken his decades of knowledge on the inline-6 and created the ultimate resource on rebuilding the Stovebolt Chevrolet powerplant. Using color photography with step-by-step sequencing, Deve takes you through the disassembly, rebuild, and reassembly of these engines, including rebuilding the carburetor, distributor, and intake/exhaust systems. Tech Tips highlight areas that can be overlooked, such as proper cleaning and determining if a part is reusable, and an appendix provides information on decoding casting numbers. With millions of Chevrolets built with an inline-6 engine, there's no shortage of candidates for a rebuild. With Chevrolet Inline-6 Engine: How to Rebuild, you will now have the



perfect complementary tool to walk you through the entire engine-rebuilding process. p.p1 {margin: 0.0px 0.0px 0.0px 0.0px; font: 12.0px Arial} Learn how to rebuild a Volkswagen air-cooled engine! This guide will teach the reader how to troubleshoot, remove, tear down, inspect, assemble, and install Bug, Bus, Karmann Ghia, Thing, Type-3, Type-4, and Porsche 914 engines. All models from 1961 on up are included. A 502 crate motor, or just need additional information for your high performance engine buildup, you'll find this to be an invaluable guide to help complete your project. Book jacket. If you have a small-block Ford, then you need this book! This detailed guide covers the step-by-step rebuilding process of the popular small-block Ford engine. Parts inspection, diagnosis, reconditioning, and assembly are outlined in simple text. Hundreds of photos, charts, and diagrams visually walk you through the entire rebuild. You'll be able to completely disassemble your engine, recondition the block and cylinder heads, then reassemble and install the engine in your vehicle. There's even a section on how to perform tune-ups to maximize performance and economy. Sections on parts interchanging will help you identify all parts and determine which ones can and can't be swapped. This is truly a "hands-on" book. Don't put off your project any longer. Start rebuilding your small-block Ford today! The first book of its kind, How to Rebuild the Honda B-Series Engine shows exactly how to rebuild the ever-popular Honda B-series engine. The book explains variations between the different B-series designations and elaborates upon the features that make this engine family such a tremendous and reliable design. Honda B-series engines are some of the most popular for enthusiasts to swap, and they came in many popular Honda and Acura models over the years, including the Civic, Integra, Accord, Prelude, CRX, del Sol, and even the CR-V. In this special Workbench book, author Jason Siu uses more than 600 photos, charts, and illustrations to give simple step-by-step instructions on disassembly, cleaning, machining tips, pre-assembly fitting, and final assembly. This book gives considerations for both stock and performance rebuilds. It

also guides you through both the easy and tricky procedures, showing you how to rebuild your engine and ensure it is working perfectly. Dealing with considerations for all B-series engines-foreign and domestic, VTEC and non-VTEC-the book also illustrates many of the wildly vast performance components, accessories, and upgrades available for B-series engines. As with all Workbench titles, this book details and highlights special components, tools, chemicals, and other accessories needed to get the job done right, the first time. Appendices are packed full of valuable reference information, and the book includes a Work-Along-Sheet to help you record vital statistics and measurements along the way. You'll even find tips that will help you save money without compromising top-notch results. A complete, step-by-step guide to the entire engine rebuilding process. Every step is fully illustrated. Covers the most popular engines. Everything you'll need to know to do-it-yourself. In a clear, easy-to-follow format. What you can learn: Includes 262, 265, 267, 283, 302, 305, 307, 327, 350, 396, 400, 402, 427 and 454 cubic inch V8 engines: • Diagnosis • Overhaul • Performance • Economy modifications Book Summary: • Engine identification • Tools and equipment • Diagnosis • Cylinder head servicing • Engine removal and installation • Step-by-step procedures • Fully illustrated with over 300 photos • Tips from professionals • Machine shop repairs • Performance and economy modifications Table of Contents: Chapter 1: Introduction Chapter 2: Tools and equipment Chapter 3: Diagnosing engine problems Chapter 4: Preparing for an overhaul Chapter 5: Overhauling the cylinder heads Chapter 6: Overhauling the engine block Chapter 7: Reassembling and installing the engine Chapter 8: Related repairs Chapter 9: Improving performance and economy Since 1991, the popular and highly modifiable Ford 4.6-liter has become a modern-day V-8 phenomenon, powering everything from Ford Mustangs to hand-built hot rods and the 5.4-liter has powered trucks, SUVs, the Shelby GT500, and more. The wildly popular 4.6-liter has created an industry unto itself with a huge supply of aftermarket high-performance parts, machine services, and accessories. Its design delivers exceptional

potential, flexibility, and reliability. The 4.6-liter can be built to produce 300 hp up to 2,000 hp, and in turn, it has become a favorite among rebuilders, racers, and high-performance enthusiasts. *4.6-/5.4-Liter Ford Engines: How to Rebuild* expertly guides you through each step of rebuilding a 4.6-liter as well as a 5.4-liter engine, providing essential information and insightful detail. This volume delivers the complete nuts-and-bolts rebuild story, so the enthusiast can professionally rebuild an engine at home and achieve the desired performance goals. In addition, it contains a retrospective of the engine family, essential identification information, and component differences between engines made at Romeo and Windsor factories for identifying your engine and selecting the right parts. It also covers how to properly plan a 4.6-/5.4-liter build-up and choose the best equipment for your engine's particular application. As with all Workbench Series books, this book is packed with detailed photos and comprehensive captions, where you are guided step by step through the disassembly, machine work, assembly, start-up, break-in, and tuning procedures for all iterations of the 4.6-/5.4-liter engines, including 2-valve and 3-valve SOHC and the 4-valve DOHC versions. It also includes an easy-to-reference spec chart and suppliers guide so you find the right equipment for your particular build up. Ford was unique in that it had two very different big-block engine designs during the height of the muscle car era. The original FE engine design was pioneered in the late 1950s, primarily as a more powerful replacement for the dated Y-block design. What began as torquey engines meant to move heavyweight sedans morphed into screaming high-performance mills that won Le Mans and drag racing championships throughout the 1960s. By the late 1960s, the FE design was dated, so Ford replaced it with the 385 series, also known as the Lima design, in displacements of 429 and 460 ci, which was similar to the canted-valve Cleveland design being pioneered at the same time. It didn't share the FE pedigree of racing success, mostly due to timing, but the new design was better in almost every way; it exists via Ford Motorsports' offerings to this day.

Beginning in 1971, the 429 found its way between the fenders of Mustangs and Torinos in high-compression 4-barrel versions called the Cobra Jet and Super Cobra Jet, and they were some of the most powerful passenger car engines Ford had ever built. If the muscle car era had not died out shortly after the release of these powerful engines, without a doubt the 429 performance variants would be ranked with the legendary big-blocks of all time. In this revised edition of *How to Rebuild Big-Block Ford Engines*, now titled *Ford 429/460 Engines: How to Rebuild*, Ford expert Charles Morris covers all the procedures, processes, and techniques for rebuilding your 385 Series big-block. Step-by-step text provides details for determining whether your engine actually needs a rebuild, preparation and removal, disassembly, inspection, cleaning, machining and parts selection, reassembly, start-up, and tuning. Also included is a chapter in building the special Boss 429 engines, as well as a bonus chapter on the Ford 351 Cleveland, Ford's little brother to the big-block. Includes 273, 318, 340, 360, 361, 383, 400, 413, 426 and 440 cubic inch V8 and 3.9L V6 engines Diagnosis Overhaul Performance modifications Economy modifications Restore your Pontiac V-8 engine to original factory performance and specifications in this revised edition of a Pontiac best seller. Under the guidance of Semon "Bunkie" Knutson, John DeLorean, and a host of creative and innovative people, Pontiac established its own identity and distinct V-8 engine platform under the GM banner. In 1955, Pontiac's V-8 started out at a meager 287 ci, but it was an auspicious beginning to an illustrious line of engines. The potent powerplant grew and evolved over the coming decades; which included the 389 Tri-Power, 421, Ram Air IV 400, 428, and the Super Duty 455. These V-8s powered a number of legendary cars, including the GTO, Firebird, Trans-Am, and many others. In this updated edition, longtime Pontiac expert Rocky Rotella guides the reader through the entire rebuild process. Drawing on his vast experience, Rotella uses detailed captions and explanatory photos to show each crucial step of the disassembly, inspection, machine work, parts selection,

assembly, and break-in process. This book instructs the reader how to skillfully pull the engine and prevent damage to the car. It documents how to carefully inspect the components for problems and fix these issues that could spell doom for a newly rebuilt engine. Finding a reputable and professional machine shop that specializes in Pontiac engines is discussed, as well as aftermarket parts and OEM parts interchange for high performance so you can select the best parts for a particular engine. All essential machine shop procedures are covered in detail. Also included is a new chapter on casting numbers and parts compatibility. Most important, as with all Workbench series titles, the methodical and practical approach provides the insight and vital information required for the task. This, the first-ever book dedicated to rebuilding the Pontiac V-8 engine, is a valuable addition to any Pontiac enthusiast's library. In our popular Workbench Series, *How to Rebuild the Big Block Chevrolet* covers the basics of any engine rebuild in over 450 color photos of step-by-step instruction. Subjects covered include the history of the big block Chevy, preparation and tool requirements, engine removal and teardown, first inspection, parts, machine work and clean-up, final engine assembly, and start-up. This book is essential for not only enthusiasts looking to rebuild their big-block Chevy, but as a guideline for building performance applications as well. Rebuild or race Chrysler's most popular engine. A step-by-step guide to rebuilding and modifying one of the most famous engines built in the U.S., including sections on racing heritage, cylinder block, ignition and lubrication systems, and racing parts. With the increasing popularity of GM's LS-series engine family, many enthusiasts are ready to rebuild. The first of its kind, *How to Rebuild GM LS-Series Engines*, tells you exactly how to do that. The book explains variations between the various LS-series engines and elaborates up on the features that make this engine family such an excellent design. As with all Workbench titles, this book details and highlights special components, tools, chemicals, and other accessories needed to get the job done right, the first time. Appendices are

packed full of valuable reference information, and the book includes a Work-Along Sheet to help you record vital statistics and measurements along the way. Ford FE engines, which were manufactured from the late 1950s all the way through the mid-1970s, were designated as the large-displacement engines in the Ford lineup. FE means Ford Edsel, and reflects an era when Ford sought to promote the Edsel name. The design of these engines was implemented to increase displacement over its predecessor, the Y-Block engines of the previous decade. Early models were fairly modest in displacement, as were most big-blocks of the era, but they grew quickly to fill the needs of rapidly changing chassis requirements and consumer demand for larger vehicles. As it grew, the FE engine performed admirably as a heavy passenger car and light truck engine. It also became quite accomplished in performance circles, winning the 24 Hours of Le Mans, as well as powering Ford's muscle car and drag racing programs in the mid- to late 1960s. In this book, you will learn everything you need to know to rebuild one of these legendary engines. CarTech's unique Workbench series format takes you step-by-step through the entire rebuilding process. Covered are engine identification and selection, disassembly, cleaning, parts analysis and assessment, machine shop processes, replacement parts selection, re-assembly and start-up/break-in techniques. Along the way you find helpful tips on performance upgrades, trouble spots to look for, special tools required, and professional builder's tips. FE master, owner of Survival Motorsports, and veteran author Barry Rabortnick shares all of his tricks and secrets on building a durable and reliable FE engine. Whether you are simply rebuilding an old truck for reliable service use, restoring a 100-point show car, or building the foundation for a high-performance street and strip machine, this book will be an irreplaceable resource for all your future FE engine projects. This book includes in-depth reviews of factory performance components, and gives advice on the proper way to modify them for optimal power and durability. It also give an assessment of the many aftermarket accessories offered for these great engines.

From racing to heavy-duty hauling, the big-block Ford engine has been used successfully in Ford Motor Co. vehicles ranging from full-size trucks and passenger cars to the LeMans-winning GT40. *How to Rebuild Big-Block Ford Engines* details how you can rebuild your FE or FT engine to perfect running condition using factory stock components. All rebuilding steps are covered with easy-to-understand text, illustrated with over 500 photos, charts, drawings and diagrams. You'll find tips on engine removal, disassembly, parts reconditioning, assembly and installation. You'll be able to do either a complete overhaul or a simple parts swap. As an added bonus, a complete section on parts identification and swapping is also included, along with the most complete and correct listing of specifications and casting numbers available on big-block Ford engines. Don't put off your project any longer. Rebuild your big-block Ford engine today! If you have one of the 351C, 351M, 400, 429 or 460 Ford V8s, this comprehensive book is a must. It walks you through a complete engine rebuild, step-by-step, with minimum use of special tools. Save money by finding out if your engine really needs rebuilding, or just simple and inexpensive maintenance. Results from diagnosis outlines in this book should be your guide, not the odometer. All rebuilding steps are illustrated from beginning to end. How to inspect parts of damage and wear, and to recondition each part yourself to get the job done right! The most complete source of information identifying major engine parts. Casting numbers, parts description, when a part was used and how it can be interchanged is fully covered in the text, in 20 tables and in 560 photos or drawings. This book will make you an expert! The photos in this edition are black and white. There comes a time in every automobile's life when the engine just doesn't perform as it should anymore. It may be burning oil, it may be leaking, the compression may be so low that it only starts on cold days, or maybe it just isn't very efficient anymore. When all of this happens, you have to decide whether to just dump the car and replace it, or add some new life to your old car by rebuilding the engine. Rebuilding the engine in any used car, much less a classic,

seems like a much more attractive option when you can save a lot of money by doing it yourself. Sometimes the savings are the difference between keeping your car or letting it go. If you want to keep your car running strong and lasting for years, this is the book for you. A part of CarTech's Workbench Series, "How to Rebuild Any Automotive Engine" covers the basics of any engine rebuild in more than 400 photos of step-by-step instruction. Subjects covered include preparation and tool requirements, engine removal, engine disassembly, machine work and clean-up, short-block assembly, final engine assembly, installation, start-up, and break in. Also visited are the options of purchasing crate engines, remanufactured engines, and performance upgrades. This book applies to all cars on the road that feature an internal combustion engine. Spend a little on this book and save hundreds of dollars down the road. Complete Engine Rebuild to Factory Stock Specifications. Covers all Mopar Magnum V8 Car and Truck Engines, 1992 to Present. This is a complete step-by-step guide to rebuilding the newest line of Chrysler, Dodge, and Plymouth V8 engines. Taking you through the process from beginning to end, it includes sections on: inspection and analysis, engine removal, disassembly, and much more. A fully illustrated step-by-step guide to rebuilding big-block Chevys for better-than-stock performance. For millions of Chevy car and truck owners, this is the best and most complete engine rebuilding guide, including informative sections on: Casting numbers and parts ID ? Disassembly ? Cleaning and inspection ? Cylinder block and bottom-end reconditioning ? Cylinder head reconditioning ? Engine specs and clearances ? Step-by-step engine reassembly ? Torque values ? OEM part numbers Discusses the parts of a small-block engine and describes techniques for the removal, installation, and tune-up of the engine Although not the first V-8 engine ever produced, Henry Ford's side-valve V-8, launched in 1932, certainly qualified as the first mass-produced V-8 sold to the public. Because of Henry Ford's stubbornness, the first versions were less than ideal. The technology was in its infancy and cost-cutting measures limited the output and reliability of the



early models. Over time, however, the "Flattie" became the go-to powerplant for a whole generation of new hobbyists who were called "hot rodders." The engine maintained its position in the hobby well into the 1950s, even when more modern overhead-valve designs started coming out of Detroit. It's hard to overstate the impact that this simple little engine had on a whole generation of enthusiasts. Even today, people choose a flathead for period-correct builds over far more powerful options. The style and sound of a modified flathead is an iconic part of American history. In *Ford Flathead Engines: How to Rebuild & Modify*, veteran author Tony Thacker and flathead guru of H&H Flatheads, Mike Herman, take you step-by-step through rebuilding a vintage flathead. One of the most important steps is to actually find a good, usable core; many have been sitting for a very long time and the engine design is prone to cracking. Running changes are also an important consideration when selecting a core, and include cooling system, ignition, and transmission mount. After you have selected a core, Thacker and Herman take you through the entire process of a rebuild, including teardown, parts inspection, machine shop processes, replacement part selection, re-assembly, start up, and break-in. Also covered is a unique performance build completed at the H&H shop for legendary race car team manager and all-around enthusiast Ray Evernham. It all adds up to more than 500 color photos and insider tips on building what could be called the most iconic engine ever built, the Ford flathead V-8. A complete rebuilder's guide to automotive engines. When Chrysler introduced the 350 and 361 "B" series of engines in 1958, they launched a legacy of performance that sparked the muscle car war of the sixties and early seventies. Within a few years, these engines evolved into the famed 426 Hemi, 413 Max Wedge and 440 Six-Pack. Dubbed "elephant motors" by enthusiasts, racers, and hot rodders alike, these big-blocks ruled the streets in Barracudas, Challengers, Furies, and Chargers. They were also used in a wide variety of other Chrysler, Dodge, and Plymouth cars and trucks. *How to Rebuild Big-Block Mopar Engines* is a comprehensive hands-on guide to rebuilding

these motors to factory specifications. Included are fully illustrated, step-by-step sections that cover the entire engine rebuilding process, from inspection, removal, and disassembly, to machine shop work, reconditioning, assembly, installation, and tune-up. Collectors and restorers who rely on correct casting numbers for authenticity will find the parts identification and interchange information to be invaluable. Written in an easy-to-understand and easy-to-follow format, this is an essential resource needed by any serious Mopar fan.

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