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Transport Processes in Engineering is a new multidisciplinary series of books intended to provide, in an integrated fashion, authoritative and timely coverage of selected topics in fluid mechanics, heat and mass transfer. The series will publish edited works on coherent themes of current and potential application as well as monographs and advanced reference works for researchers, advanced students, practicing engineers and applied scientists. This first volume covers transport processes in several major areas of application of fluidized-bed contactors. It does not attempt to achieve an exhaustive treatment of its subject, rather it includes areas which constitute important non-conventional applications of fluidized-bed systems, offering something new even to those already well-versed in fluidization technology. The book will be of interest to engineers and technologists in the chemical, agricultural, food, mechanical, metallurgical, mineral processing and energy engineering areas with an interest in current or potential applications involving conventional and/or modified fluidized beds. Fluid Bed Technology in Materials Processing comprehensively covers the various aspects of fluidization engineering and presents an elaborate examination of the applications in a multitude of materials processing techniques. This singular resource discusses: All the basic aspects of fluidization essential to understand and learn about various techniques The range of industrial applications Several examples in

extraction and process metallurgy Fluidization in nuclear engineering and nuclear fuel cycle with numerous examples Innovative techniques and several advanced concepts of fluidization engineering, including use and applications in materials processing as well as environmental and bio-engineering Pros and cons of various fluidization equipment and specialty of their applications, including several examples Design aspects and modeling Topics related to distributors effects and flow regimes A separate chapter outlines the importance of fluidization engineering in high temperature processing, including an analysis of the fundamental concepts and applications of high temperature fluidized bed furnaces for several advanced materials processing techniques. Presenting information usually not available in a single source, Fluid Bed Technology in Materials Processing serves Fluidization engineers Practicing engineers in process metallurgy, mineral engineering, and chemical metallurgy Researchers in the field of chemical, metallurgical, nuclear, biological, environmental engineering Energy engineering professionals High temperature scientists and engineers Students and professionals who adopt modeling of fluidization in their venture for design and scale up This reference details particle characterization, dynamics, manufacturing, handling, and processing for the employment of multiphase reactors, as well as procedures in reactor scale-up and design for applications in the chemical, mineral, petroleum, power, cement and pharmaceuticals industries. The authors discuss flow through fixed beds, elutriation and entrainment, gas distributor and plenum design in fluidized beds, effect of internal tubes and baffles, general approaches to reactor design, applications for gasifiers and combustors, dilute phase pneumatic conveying, and applications for chemical production and processing. This is a valuable guide for chemists and engineers to use in their day-to-day work. Fluidization is a technique that enables solid particles to take on some of the properties of a fluid. Despite being very widely used within the food processing industry, understanding of this important technique is often limited. Applications of Fluidization to Food Processing sets out the established theory of fluidization and relates this to food processing applications, particularly in: • Drying • Freezing • Mixing • Granulation • Fermentation This important and thorough book, written by Peter Smith, who has many years' experience teaching and researching in food processing, is an essential tool and reference for food scientists and technologists, and engineers working within the food industry. Libraries, and research and development groups within all universities and research establishments where food science, food studies, food technology, physics and engineering are studied and taught should have copies of this useful book. Since the late 1970s there has been an explosion of industrial and academic interest in circulating fluidized beds. In part, the attention has arisen due to the environmental advantages associated with CFB (circulating . fluidized bed) combustion systems, the incorporation of riser reactors employing circulating fluidized bed technology in petroleum refineries for fluid catalytic cracking and, to a lesser extent, the successes of CFB technology for calcination reactions and Fischer-Tropsch synthesis. In part, it was also the case that too much attention had been devoted to bubbling fluidized beds and it was time to move on to more complex and more advantageous regime,s of operation. Since 1980 a number of CFB processes have been commercialized. There have been five successful International Circulating Fluidized Bed Conferences beginning in 1985, the most recent taking place in Beijing in May 1996. In addition, we have witnessed a host of other papers on CFB fundamentals and applications in journals and other archival publications. There have also been several review papers and books on specific CFB topics. However, there has been no comprehensive book reviewing the field and attempting to provide an overview of both fundamentals and applications. The purpose of this book is to fill this vacuum. Focuses on the major research developments which are pertinent to engineers concerned with predictive methods and design of fluidization beds. Fundamentals of Fluidized-bed Chemical Processes presents a survey of the design, operation, and chemical processes of fluidized-bed reactors. The book is composed of five chapters. The first chapter examines the basic physics of gas-solid fluidization. The second chapter shows how the physics of gas-solid fluidization may be combined with chemical kinetics to generate models of fluidized-bed reactors. Chapters 3 and 4 deal with two major applications of gas-solid fluidization, the Fluidized Catalytic Cracking process and the combustion and gasification of coal. The final chapter analyzes other processes used in the production of chemicals such as phthalic anhydride, acrylonitrile, and compounds of uranium. Undergraduate and postgraduate students of chemical engineering, engineers, chemists, and scientists will find this text useful. This book provides a much needed and thorough treatment of the heat transfer in agitated disperse systems. It gives predictive equations for the heat transfer in moving beds, bubbling and circulating fluidized beds, pneumatic transport in vertical tubes and particulate fluidized beds. Owing to the many different modes of activation of heat transfer, the basic approach of the book is to provide experimental evidence of the relevance of particle motion to the proximity of solid surfaces for the heat transfer observed. This has been achieved by the evaluation of experiments obtained with a newly developed pulsed light method using luminous particles. Heat Transfer in Fluidized Beds will be of great use to students and researchers involved in heat transfer and thermodynamics. Fluidization Engineering, Second Edition, expands on its original scope to encompass these new areas and introduces reactor models specifically for these contacting regimes. Completely revised and updated, it is essentially a new book. Its aim is to distill from the thousands of studies those particular developments that are pertinent for the engineer concerned with predictive methods, for the designer, and for the user and potential user of fluidized beds. Covers the recent advances in the field of fluidization. Presents the studies of developments necessary to the engineers, designers, and users of fluidized beds. Chemical Reactor Modeling closes the gap between Chemical Reaction Engineering and Fluid Mechanics. The second edition consists of two volumes: Volume 1: Fundamentals. Volume 2: Chemical Engineering Applications In volume 1 most of the fundamental theory is presented. A few numerical model simulation application examples are given to elucidate the link between theory and applications. In volume 2 the chemical reactor equipment to be modeled are described. Several engineering models are introduced and discussed. A survey of the frequently used numerical methods, algorithms and schemes is provided. A few practical engineering applications of the modeling tools are presented and discussed. The working principles of several experimental techniques employed in order to get data for model validation are outlined. The monograph is based on lectures regularly taught in the fourth and fifth years graduate courses in transport phenomena and chemical reactor modeling and in a post graduate course in modern reactor modeling at the Norwegian University of Science and Technology, Department of Chemical Engineering, Trondheim, Norway. The objective of the book is to present the fundamentals of the single-fluid and multi-fluid models for the analysis of single and multiphase reactive flows in chemical reactors with a chemical reactor engineering rather than mathematical bias. Organized into 13 chapters, it combines theoretical aspects and practical applications and covers some of the recent research in several areas of chemical reactor engineering. This book contains a survey of the modern literature in the field of chemical reactor modeling. This book provides a comprehensive mechanistic interpretation of the transport phenomena involved in various basic modes of gas-liquid-solid fluidization. These modes include, for example, those for three-phase fluidized beds, slurry columns, turbulent contact absorbers, and three-phase fluidized beds, slurry columns, turbulent contact absorbers, and three-phase transport. It summarizes the empirical correlations useful for predicting transport properties for each mode of operation. Gas-Liquid-Solid Fluidization Engineering provides a comprehensive account of the state-of-the-art applications of the three-phase fluidization systems that are important in both small-and large-scale operations. These applications include fermentation, biological wastewater treatment, flue gas desulfurization and particulates removal, and resid hydrotreating. This book highlights the industrial implications of these applications. In addition, it discusses information gaps and future directions for research in this field. This conference is the second such meeting under the auspices of the International Energy Agency's Bioenergy Agreement. The first IEA sponsored Fundamentals of Thermochemical Biomass Conversion Conference was held in Estes Park in 1982 and attracted 153 delegates from 13 countries around the world at a time when interest in biomass derived energy was at a peak. Since then oil prices have fallen considerably and with most prognoses for level prices until the end of the century, there has been a significant downturn in support for biomass conversion technologies. It has been particularly encouraging, therefore, to have received such an excellent response to this meeting. A total of 122 papers were offered, and 135 delegates registered for the conference from 19 countries. The theme of this meeting was Research in Thermochemical Biomass Conversion to reflect the advances made in research, development, demonstration and commercialisation since the Fundamentals meeting in 1982. The programme was divided into sections on fundamental research, applied research, and demonstration and commercial activities to emphasise the interaction and roles of all levels of research in supporting the eventual commercial implementation. The layout of the proceedings reflects this same pattern, with an introductory section on status and technoeconomics to identify opportunities and constraints in different parts of the world. All the papers included in these proceedings have been subjected to the usual peer review process to ensure the highest standards. Fluid Flow Phenomena in Metals Processing outlines the fundamentals of fluid flow

theory, emphasizing the potential applications of fluid flow concepts that are illustrated by actual problems drawn from the metallurgical literature. This book is divided into 10 chapters. Chapters 1 to 4 are devoted to the fundamentals of fluid flow, while Chapters 5 to 9 are concerned with the application of basic concepts to specific systems, such as electromagnetically driven flows, surface tension and natural convection driven flows, multiparticle systems, gas bubbles, and impinging jets. The discussion on flow measurements and introduction to physical modeling are provided in the last chapter. This publication is suitable for a one semester graduate level course for metallurgy and chemical engineering students. Since the publication of the first edition of Canada, and Australia have increased teach Handbook of Powder Science and Technology, ing, research, and training activities in areas the field of powder science and technology has related to particle science and technology. gained broader recognition and its various ar In addition, it is worth mentioning the many eas of interest have become more defined and books and monographs that have been pub focused. Research and application activities lished on specific areas of particle, powder, related to particle technology have increased and particle fluid by professional publishers, globally in academia, industry, and research technical societies and university presses. Also, institutions. During the last decade, many to date, there are many career development groups, with various scientific, technical, and courses given by specialists and universities on engineering backgrounds have been founded various facets of powder science and technol to study, apply, and promote interest in areas ogy. Carbide, Nitride and Boride Materials Synthesis and Processing is a major reference text addressing methods for the synthesis of non-oxides. Each chapter has been written by an expert practising in the subject area, affiliated with industry, academia or government research, thus providing a broad perspective of information for the reader. The subject matter ranges from materials properties and applications to methods of synthesis including pre- and post-synthesis processing. Although most of the text is concerned with the synthesis of powders, chapters are included for other materials such as whiskers, platelets, fibres and coatings. Carbide, Nitride and Boride Materials Synthesis and Processing is a comprehensive overview of the subject and is suitable for practitioners in the industry as well as those looking for an introduction to the field. It will be of interest to chemical, mechanical and ceramic engineers, materials scientists and chemists in both university and industrial environments working on or with refractory carbides, nitrides and borides. Fluidized bed dryers are the prime choice when it comes to drying of heat sensitive products, commonly processed in the pharmaceutical and food industry. As many products in these industries are fine and cohesive, mechanical vibration of the dryer is used to enable or improve fluidization. Thus, the goal of this thesis is the development of a fluidized bed drying model that accounts for the influence of mechanical vibration of the dryer, as well as its implementation in an open-source flowsheet simulation framework. Continuously operated fluidized bed dryers under steady-state conditions are the focus of this thesis. The aim during model development and implementation is the broadest possible application range of the model. A custom-built vibrated fluidized bed dryer is designed and constructed for comprehensive investigations of fluidized bed hydrodynamics and drying kinetics. Based on experimental investigations, a semi-empirical model for hydrodynamics of fine and cohesive powders is developed. The new model is combined with established models to allow for the flowsheet simulation of fluidized bed dryers for particles of all Geldart groups. Additionally, the influence of vibration is accounted for. Comprehensive validation experiments are performed for particles of different Geldart groups, different dryer geometries and a variety of process parameters, including mechanical vibration. Comparison of model predictions with experimental data attributes high accuracy of predicted particle and gas properties. Furthermore, sensitivity analyses are conducted to identify potential weaknesses in underlying model assumptions. Hereby, the validity of underlying assumptions is confirmed and potential optimization parameters for different applications are identified. The proposed model is unprecedented in terms of range of process parameters, variety of particle properties and dryer geometries, tested and found valid for. Fluidized bed (FB) combustion and gasification are advanced techniques for fuel flexible, high efficiency and low emission conversion. Fuels are combusted or gasified as a fluidized bed suspended by jets with sorbents that remove harmful emissions such as SO_x. CO₂ capture can also be incorporated. Fluidized bed technologies for near-zero emission combustion and gasification provides an overview of established FB technologies while also detailing recent developments in the field. Part one, an introductory section, reviews fluidization science and FB technologies and includes chapters on particle characterization and behaviour, properties of stationary and circulating fluidized beds, heat and mass transfer and attrition in FB combustion and gasification systems. Part two expands on this introduction to explore the fundamentals of FB combustion and gasification including the conversion of solid, liquid and gaseous fuels, pollutant emission and reactor design and scale up. Part three highlights recent advances in a variety of FB combustion and gasification technologies before part four moves on to focus on emerging CO₂ capture technologies. Finally, part five explores other applications of FB technology including (FB) petroleum refining and chemical production. Fluidized bed technologies for near-zero emission combustion and gasification is a technical resource for power plant operators, industrial engineers working with fluidized bed combustion and gasification systems and researchers, scientists and academics in the field. Examines the fundamentals of fluidized bed (FB) technologies, including the conversion of solid, liquid and gaseous fuels Explores recent advances in a variety of technologies such as pressurized FB combustion, and the measurement, monitoring and control of FB combustion and gasification Discusses emerging technologies and examines applications of FB in other processes The proceedings of the 20th International Conference on Fluidized Bed Combustion (FBC) collect 9 plenary lectures and 175 peer-reviewed technical papers presented in the conference held in Xi'an China in May 18-21,2009. The conference was the 20th conference in a series, covering the latest fundamental research results, as well as the application experience from pilot plants, demonstrations and industrial units regarding to the FBC science and technology. It was co-hosted by Tsinghua University, Southeast University, Zhejiang University, China Electricity Council and Chinese Machinery Industry Federation. A particular feature of the proceedings is the balance between the papers submitted by experts from industry and the papers submitted by academic researchers, aiming to bring academic knowledge to application as well as to define new areas for research. The authors of the proceedings are the most active researchers, technology developers, experienced and representative facility operators and manufacturers. They presented the latest research results, state-of-the-art development and projects, and the useful experience. The proceedings are divided into following sections: • CFB Boiler Technology, Operation and Design • Fundamental Research on Fluidization and Fluidized Combustion • CO₂ Capture and Chemical Looping • Gasification • Modeling and Simulation on FBC Technology • Environments and Pollutant Control • Sustainable Fuels The proceedings can be served as idea references for researchers, engineers, academia and graduate students, plant operators, boiler manufacturers, component suppliers, and technical managers who work on FBC fundamental research, technology development and industrial application. A concise and clear treatment of the fundamentals of fluidization, with a view to its applications in the process and energy industries. Chemical reaction engineering is concerned with the exploitation of chemical reactions on a commercial scale. It's goal is the successful design and operation of chemical reactors. This text emphasizes qualitative arguments, simple design methods, graphical procedures, and frequent comparison of capabilities of the major reactor types. Simple ideas are treated first, and are then extended to the more complex. This book presents the theoretical background to the behaviour of fluidised beds in a form suitable for teachers and students of chemical engineering and for designers of process plant. It is important because it approaches the subject from first principles of fluid mechanics to problems of a truly chemical engineering nature. At all stages the theoretical treatment is directly related to experiment. Such a synthesis, much of which is based on recent research work by the authors and others, should also help to guide designers in the scaling-up of experimental work on small apparatus to pilot and production plant. The fluidized-bed reactor is the centerpiece of industrial fluidization processes. This book focuses on the design and operation of fluidized beds in many different industrial processes, emphasizing the rationale for choosing fluidized beds for each particular process. The book starts with a brief history of fluidization from its inception in the 1940's. The authors present both the fluid dynamics of gas-solid fluidized beds and the extensive experimental studies of operating systems and they set them in the context of operating processes that use fluid-bed reactors. Chemical engineering students and postdocs as well as practicing engineers will find great interest in this book. The Omnibook aims to present the main ideas of reactor design in a simple and direct way. it includes key formulas, brief explanations, practice exercises, problems from experience and it skims over the field touching on all sorts of reaction systems. Most important of all it tries to show the reader how to approach the problems of reactor design and what questions to ask. In effect it tries to show that a common strategy threads its way through all reactor problems, a strategy which involves three factors: identifying the flow patter, knowing the kinetics, and developing the proper performance equation. It is this common strategy which is the heart of Chemical Reaction Engineering

and identifies it as a distinct field of study. Chemical Engineering Design, Second Edition, deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this edition has been specifically developed for the U.S. market. It provides the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards. It contains new discussions of conceptual plant design, flowsheet development, and revamp design; extended coverage of capital cost estimation, process costing, and economics; and new chapters on equipment selection, reactor design, and solids handling processes. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data, and Excel spreadsheet calculations, plus over 150 Patent References for downloading from the companion website. Extensive instructor resources, including 1170 lecture slides and a fully worked solutions manual are available to adopting instructors. This text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken, plus graduates) and lecturers/tutors, and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). New to this edition: Revised organization into Part I: Process Design, and Part II: Plant Design. The broad themes of Part I are flowsheet development, economic analysis, safety and environmental impact and optimization. Part II contains chapters on equipment design and selection that can be used as supplements to a lecture course or as essential references for students or practicing engineers working on design projects. New discussion of conceptual plant design, flowsheet development and revamp design Significantly increased coverage of capital cost estimation, process costing and economics New chapters on equipment selection, reactor design and solids handling processes New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography Increased coverage of batch processing, food, pharmaceutical and biological processes All equipment chapters in Part II revised and updated with current information Updated throughout for latest US codes and standards, including API, ASME and ISA design codes and ANSI standards Additional worked examples and homework problems The most complete and up to date coverage of equipment selection 108 realistic commercial design projects from diverse industries A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website Extensive instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors The book relates the individual aspects of chemical reactor engineering and computational flow modeling in a coherent way to explain the potential of computational flow modeling for reactor engineering research and practice. Experimental Methods and Instrumentation for Chemical Engineers, Second Edition, touches many aspects of engineering practice, research, and statistics. The principles of unit operations, transport phenomena, and plant design constitute the focus of chemical engineering in the latter years of the curricula. Experimental methods and instrumentation is the precursor to these subjects. This resource integrates these concepts with statistics and uncertainty analysis to define what is necessary to measure and to control, how precisely and how often. The completely updated second edition is divided into several themes related to data: metrology, notions of statistics, and design of experiments. The book then covers basic principles of sensing devices, with a brand new chapter covering force and mass, followed by pressure, temperature, flow rate, and physico-chemical properties. It continues with chapters that describe how to measure gas and liquid concentrations, how to characterize solids, and finally a new chapter on spectroscopic techniques such as UV/Vis, IR, XRD, XPS, NMR, and XAS. Throughout the book, the author integrates the concepts of uncertainty, along with a historical context and practical examples. A problem solutions manual is available from the author upon request. Includes the basics for 1st and 2nd year chemical engineers, providing a foundation for unit operations and transport phenomena Features many practical examples Offers exercises for students at the end of each chapter Includes up-to-date detailed drawings and photos of equipment Chemical reaction engineering is at the core of chemical engineering education. Unfortunately, the subject can be intimidating to students, because it requires a heavy dose of mathematics. These mathematics, unless suitably explained in the context of the physical phenomenon, can confuse rather than enlighten students. Bearing this in mind, Reaction Engineering Principles is written primarily from a student's perspective. It is the culmination of the author's more than twenty years of experience teaching chemical reaction engineering. The textbook begins by covering the basic building blocks of the subject—stoichiometry, kinetics, and thermodynamics—ensuring students gain a good grasp of the essential concepts before venturing into the world of reactors. The design and performance evaluation of reactors are conveniently grouped into chapters based on an increasing degree of difficulty. Accordingly, isothermal reactors—batch and ideal flow types—are addressed first, followed by non-isothermal reactor operation, non-ideal flow in reactors, and some special reactor types. For better comprehension, detailed derivations are provided for all important mathematical equations. Narrative of the physical context in which the formulae work adds to the clarity of thought. The use of mathematical formulae is elaborated upon in the form of problem solving steps followed by worked examples. Effects of parameters, changing trends, and comparisons between different situations are presented graphically. Self-practice exercises are included at the end of each chapter. Hydrodynamics and Transport Processes of Inverse Bubbly Flow provides the science and fundamentals behind hydrodynamic characteristics, including flow regimes, gas entrainment, pressure drop, holdup and mixing characteristics, bubble size distribution, and the interfacial area of inverse bubble flow regimes. Special attention is given to mass and heat transfer. This book is an indispensable reference for researchers in academia and industry working in chemical and biochemical engineering. Hydrodynamics and Transport Processes of Inverse Bubbly Flow helps facilitate a better understanding of the phenomena of multiphase flow systems as used in chemical and biochemical industries. A first book in the market dedicated to the hydrodynamics of inverse bubbly flows Includes fundamentals of conventional and inverse bubble columns for different hydrodynamic parameters Includes recommendations for future applications of bubble flows Today's frustrations and anxieties resulting from two energy crises in only one decade, show us the problems and fragility of a world built on high energy consumption, accustomed to the use of cheap non-renewable energy and to the acceptance of existing imbalances between the resources and demands of countries. Despite all these stressing factors, our world is still hesitating about the urgency of undertaking new and decisive research that could stabilize our future, Could this trend change in the near future? In our view, two different scenarios are possible. A renewed energy tension could take place with an unpredictable timing mostly related to political and economic factors, This could bring again scientists and technologists to a new state of shock and awaken our talents, A second interesting and beneficial scenario could result from the positive influence of a new generation of researchers that with or without immediate crisis, acting both in industry and academia, will face the challenge of developing technologies and processes to pave the way to a less vulnerable society, Because Chemical Reactor Design and Technology activities are at the heart of these required new technologies the timeliness of the NATO-Advanced Study Institute at the University of Western Ontario, London, was very appropriate. Besides being one of the best Clean Coal Technologies, fluidized beds are also proving to be the most practical option for biomass conversion. Although the technology is well established, the field lacks a comprehensive guide to the design and operating principles of fluidized bed boilers and gasifiers. With more than 30 years of research and industry This book puts forward the concept of the Diameter-Transformed Fluidized Bed (DTFB): a fluidized bed characterized by the coexistence of multiple flow regimes and reaction zones, achieved by transforming the bed into several sections of different diameters. It reviews fundamental aspects, including computational fluid dynamics simulations and industrial practices in connection with DTFB. In particular, it highlights an example concerning the development of maximizing iso-paraffins (MIP) reactors for regulating complex, fluid catalytic cracking reactions in petroleum refineries. The book is a must-have for understanding how academic and industrial researchers are now collaborating in order to develop novel catalytic processes. Designed to give chemical engineers background for managing chemical reactions, this text examines the behavior of chemical reactions and reactors; conservation equations for reactors; heterogeneous reactions; fluid-fluid and fluid-solid reaction systems; heterogeneous catalysis and catalytic kinetics; diffusion and heterogeneous catalysis; and analyses and design of heterogeneous reactors. 1976 edition. This volume, Fluidization, Solids Handling, and Processing, is the first of a series of volumes on "Particle Technology". Particles are important products of chemical process industries spanning the basic and specialty chemicals, agricultural products, pharmaceuticals, paints, dyestuffs and pigments, cement, ceramics, and electronic materials. Solids handling and processing technologies are thus essential to the operation and competitiveness of these industries. Fluidization technology is employed not only in chemical production, it also is applied in coal gasification and combustion for power generation, mineral processing, food processing, soil washing and other related waste treatment, environmental remediation, and resource recovery processes. The FCC (Fluid Catalytic Cracking) technology commonly

employed in the modern petroleum refineries is also based on fluidization principles. This reference details particle characterization, dynamics, manufacturing, handling, and processing for the employment of multiphase reactors, as well as procedures in reactor scale-up and design for applications in the chemical, mineral, petroleum, power, cement and pharmaceuticals industries. The authors discuss flow through fixed beds, elutriation and entrainment, gas distributor and plenum design in fluidized beds, effect of internal tubes and baffles, general approaches to reactor design, applications for gasifiers and combustors, dilute phase pneumatic conveying, and applications for chemical production and processing. This is a valuable guide for chemists and engineers to use in their day-to-day work.