

MULTICHOICE PAPER ONE

1. When 'hydrogen control' is specified for a manual metal arc welding project the electrode would normally be:
 - a. Cellulose
 - b. Iron oxide
 - c. Acid
 - d. Basic

2. You would certainly recognise a hydrogen controlled flux covered electrode from its:
 - a. Colour
 - b. Length
 - c. Trade name
 - d. BS639/AWS code letter

3. When manual metal arc welding is being carried out on an open construction site, which group of welders are most likely to require continuous monitoring?
 - a. Concrete shuttering welding teams
 - b. Pipe welding teams
 - c. Plate welders
 - d. Plant maintenance welders

4. You notice manual metal arc electrodes, stripped of flux, are being used as filler wire for TIG welding. You would object because:
 - a. It is too expensive
 - b. The wire would be too thick
 - c. The metal composition may be wrong
 - d. The wire is too short

5. When open site working, serious porosity in metal arc welds is brought to your attention. What would you investigate?
 - a. Electrode type
 - b. Power plant type
 - c. Electrode storage
 - d. Day temperature

6. The steel composition in a structural contract is changed from 0.15% carbon 0.6% manganese, to 0.2% carbon 1.2% manganese. This might influence the incidence of:
 - a. Porosity
 - b. Cracking in the weld area
 - c. Undercut for fillet welds
 - d. Lack of fusion defects

7. One of the following alloys is non-magnetic - which?
 - a. 4.0% chromium molybdenum
 - b. 12.0% chromium
 - c. Austenitic stainless steel
 - d. 9.0% nickel steel

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