

REPAIR INSTRUCTIONS

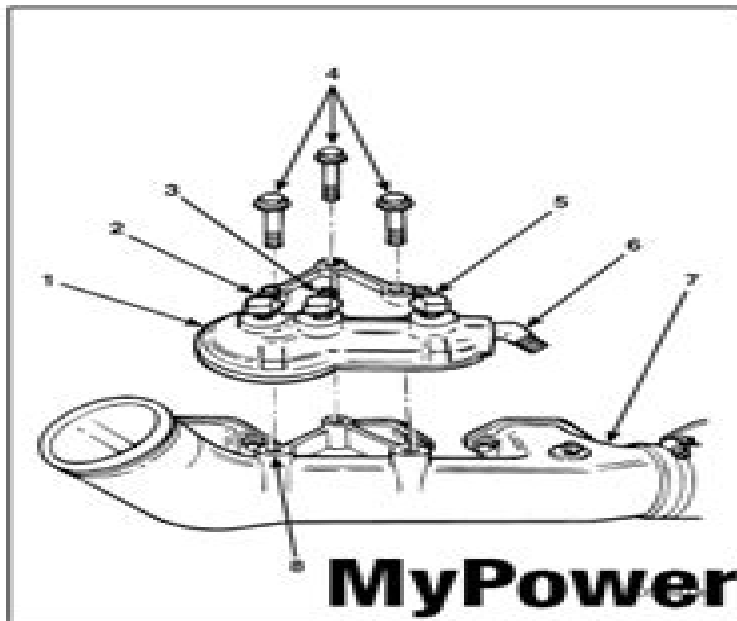


Figure 87 — Fuel Filter Adapter Assembly (Early Production)

- | | |
|-----------------------------------|---------------------------------|
| 1. Fuel Filter Adapter Assembly | 4. Capscrews |
| 2. Secondary Filter Fitting (Out) | 5. Primary Filter Fitting (Out) |
| 3. Secondary Filter Fitting (In) | 6. Primary Filter Fitting (In) |
| | 7. Air Inlet Manifold |
| | 8. Mounting Flange |

Coolant Conditioner Element Removal [215 LD]

NOTE

The following procedure applies for engines equipped with a coolant conditioner. The coolant conditioner is available as an option on current-production engines.

Refer to Figure 88 and Figure 90.

1. Disconnect wiring harness leads at the coolant temperature sensor on the coolant manifold and the boost air temperature sensor on the air inlet manifold. Position leads out of way.
2. Disconnect fittings (3) from both ends of the coolant conditioner supply tube. Remove tube (2).

NOTE

Remove only the supply tube. Do not remove the brass elbow fittings at the manifold and the cylinder block.

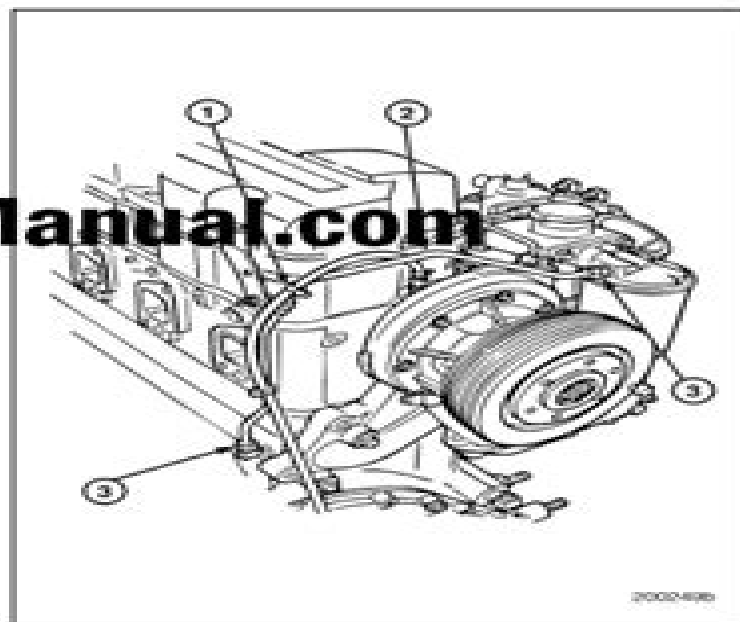


Figure 88 — Coolant Conditioner Supply Tube Removal

- | | |
|------------------------------------|-------------|
| 1. Plastic Tie Wrap | 3. Fittings |
| 2. Coolant Conditioner Supply Tube | |

Mack E7 427 Engine Manual

F. W. Sterling



Mack E7 427 Engine Manual

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