

**Model Questions For PT Level – II**

1. Which of the following is the primary limitation of liquid Penetrant testing?
  - a. Penetrant testing cannot be used on ferromagnetic material.
  - b. Penetrant testing cannot locate shallow surface discontinuities
  - c. Penetrant testing cannot be on non metallic surfaces
  - d. Penetrant testing cannot locate subsurface discontinuities
2. Which of the following materials cannot be tested by the usual liquid Penetrant tests?
  - a. Unglazed porous ceramic
  - b. Titanium
  - c. High alloy steel
  - d. Cast iron
3. In Penetrant examinations, the phase of the process requiring the greatest skill and most experience of the operator is:
  - a. Pre-cleaning
  - b. Establishing the emulsification time
  - c. Interpretation of results
  - d. Penetrant removal
4. Which of the following discontinuities can be found by the Penetrant test method/
  - a. A surface crack
  - b. A subsurface crack
  - c. An internal inclusion
  - d. None of the above
5. Which of the following is not a characteristic that applies penetrant testing?
  - a. This method can accurately measure the depth of a crack or discontinuity
  - b. This method can be used for onsite testing of large parts
  - c. This method can be used to find shallow surface discontinuities
  - d. This method can be made more or less sensitive by using different Penetrant materials
6. Which of the following surface conditions could have a detrimental effect on a liquid Penetrant test?
  - a. A wet surface
  - b. A rough weld
  - c. A dirty surface
  - d. All of the above could have a detrimental effect.
7. Penetrability of Penetrant is mainly determined by
  - a. Viscosity
  - b. Velocity
  - c. Surface tension
  - d. A, and C of the above
  - e. B and C of the above
8. Normally all the Penetrant that are employed in PT have specific gravity of
  - a. Less than 1
  - b. More than 1
  - c. More information is required
  - d. Specific gravity is not criteria in PT

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# **Asnt Nde Level Ii Questions And Answers**

**John D. Fenton**



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